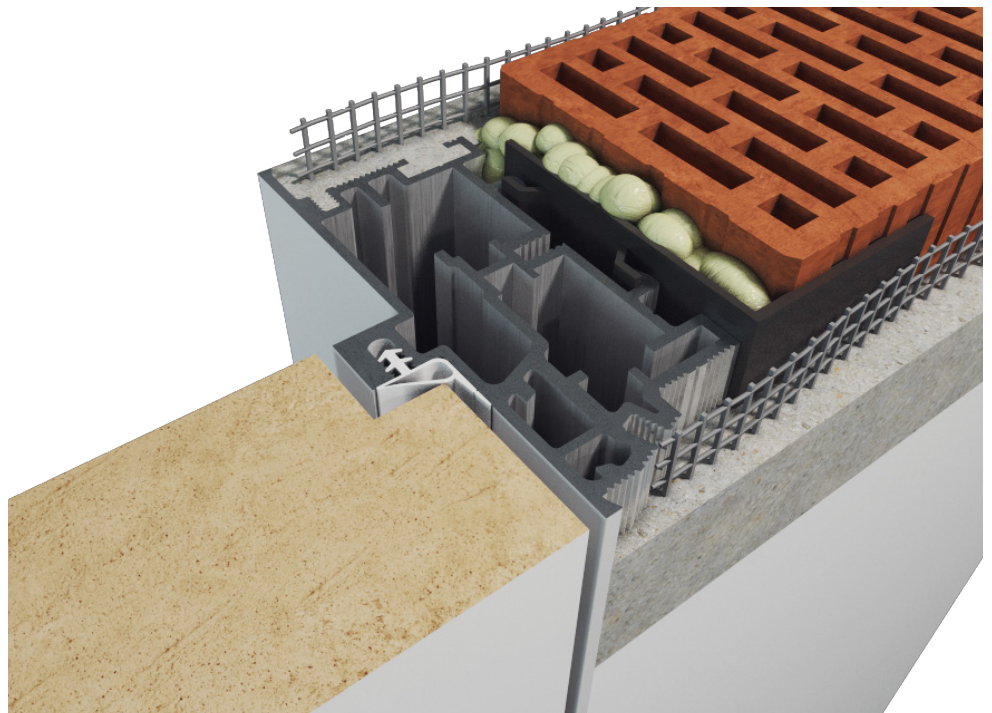


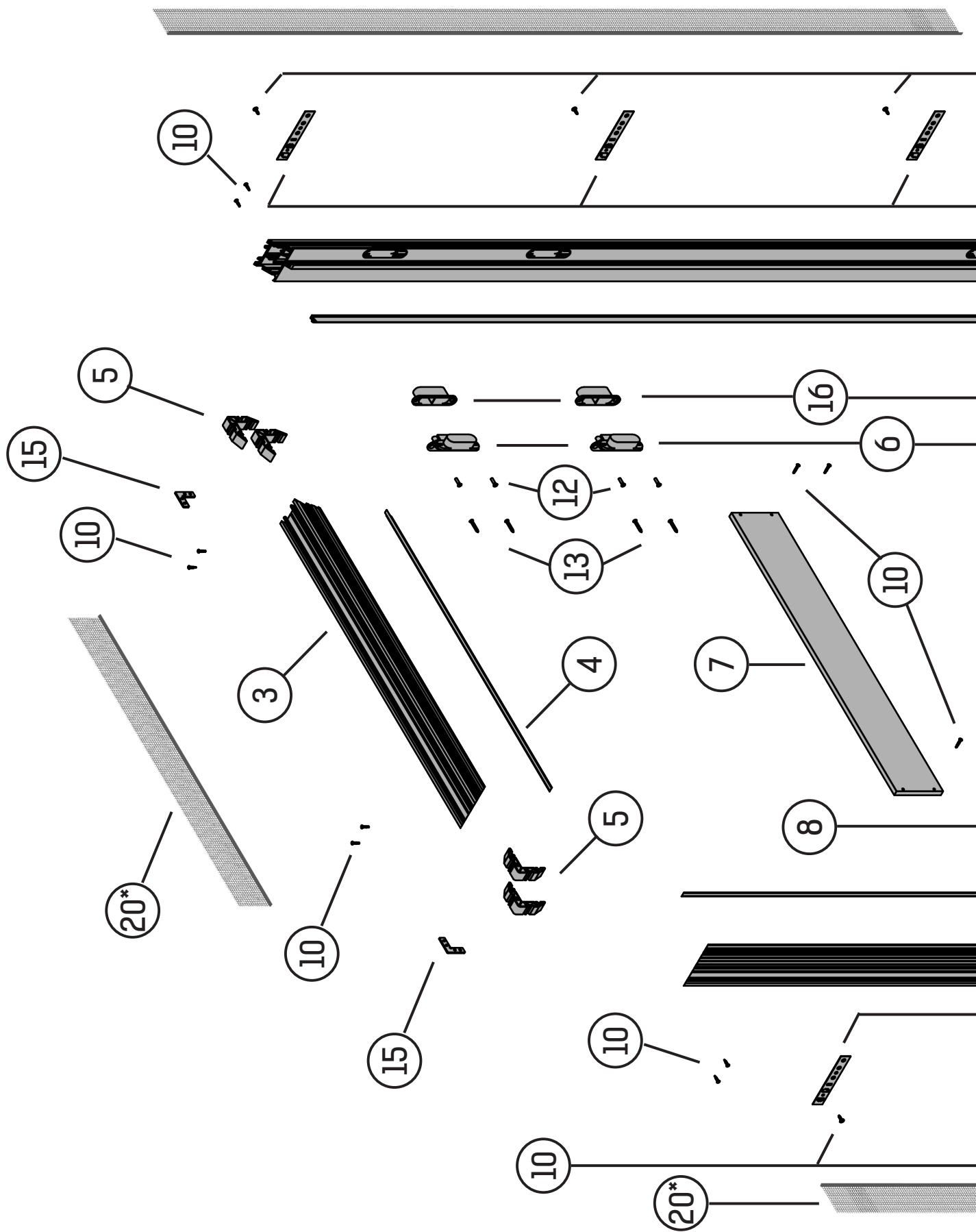
SPN 01

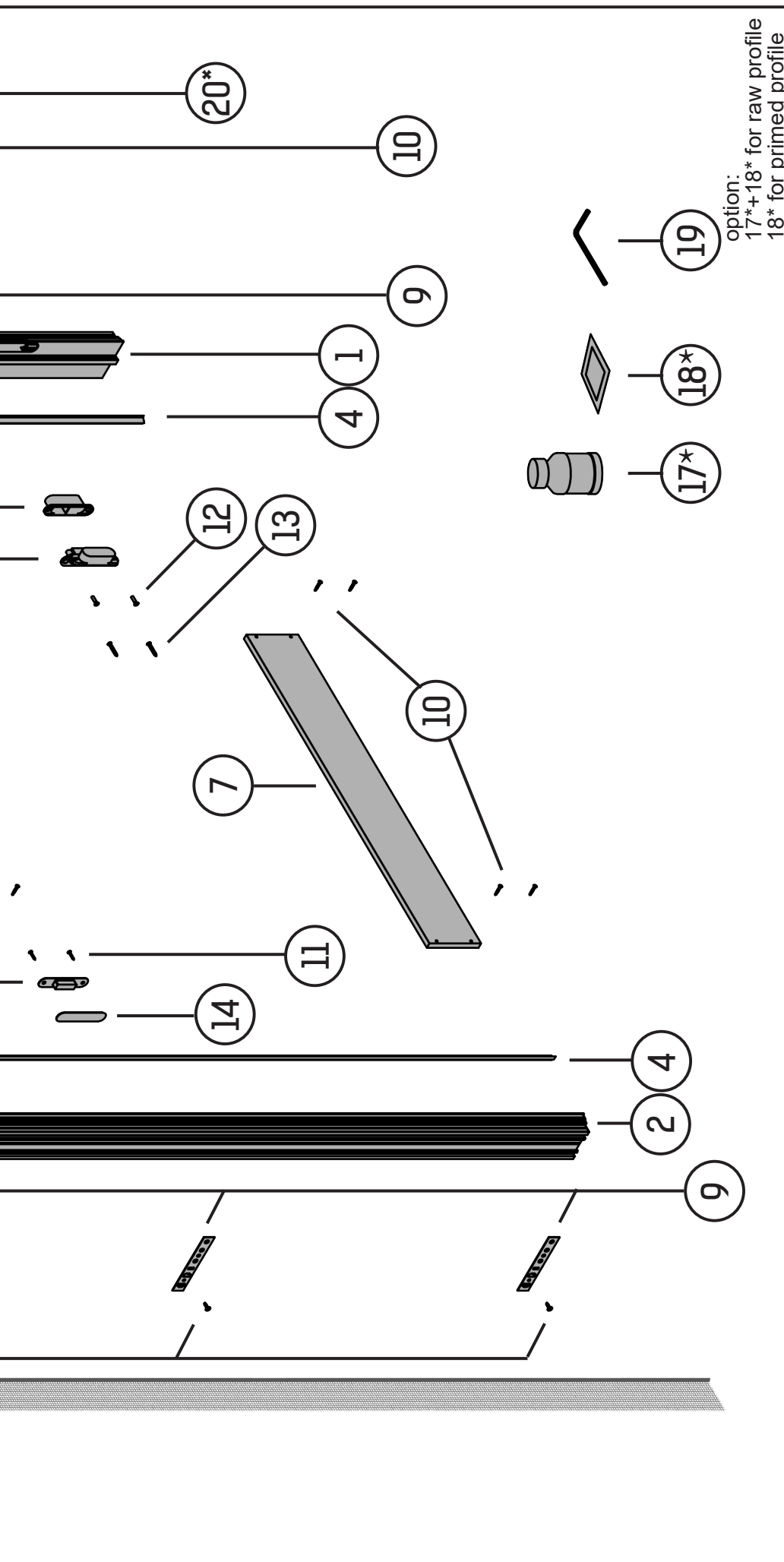
Assembly instruction

SARA PLUS NUOVO

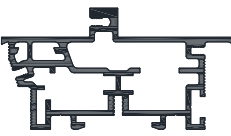
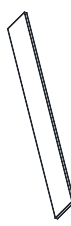
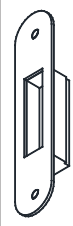
opened outwards

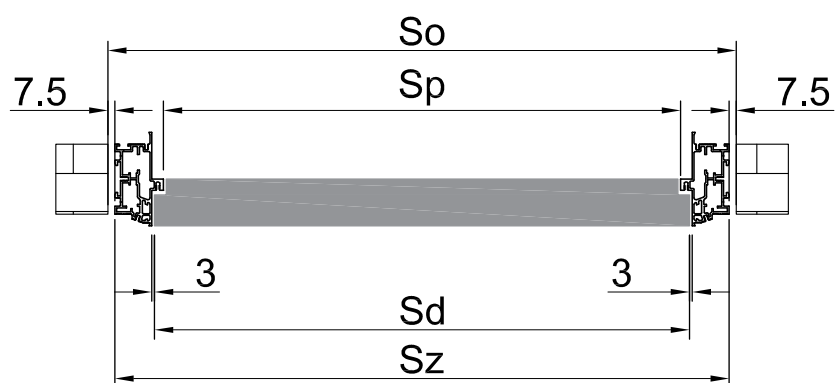
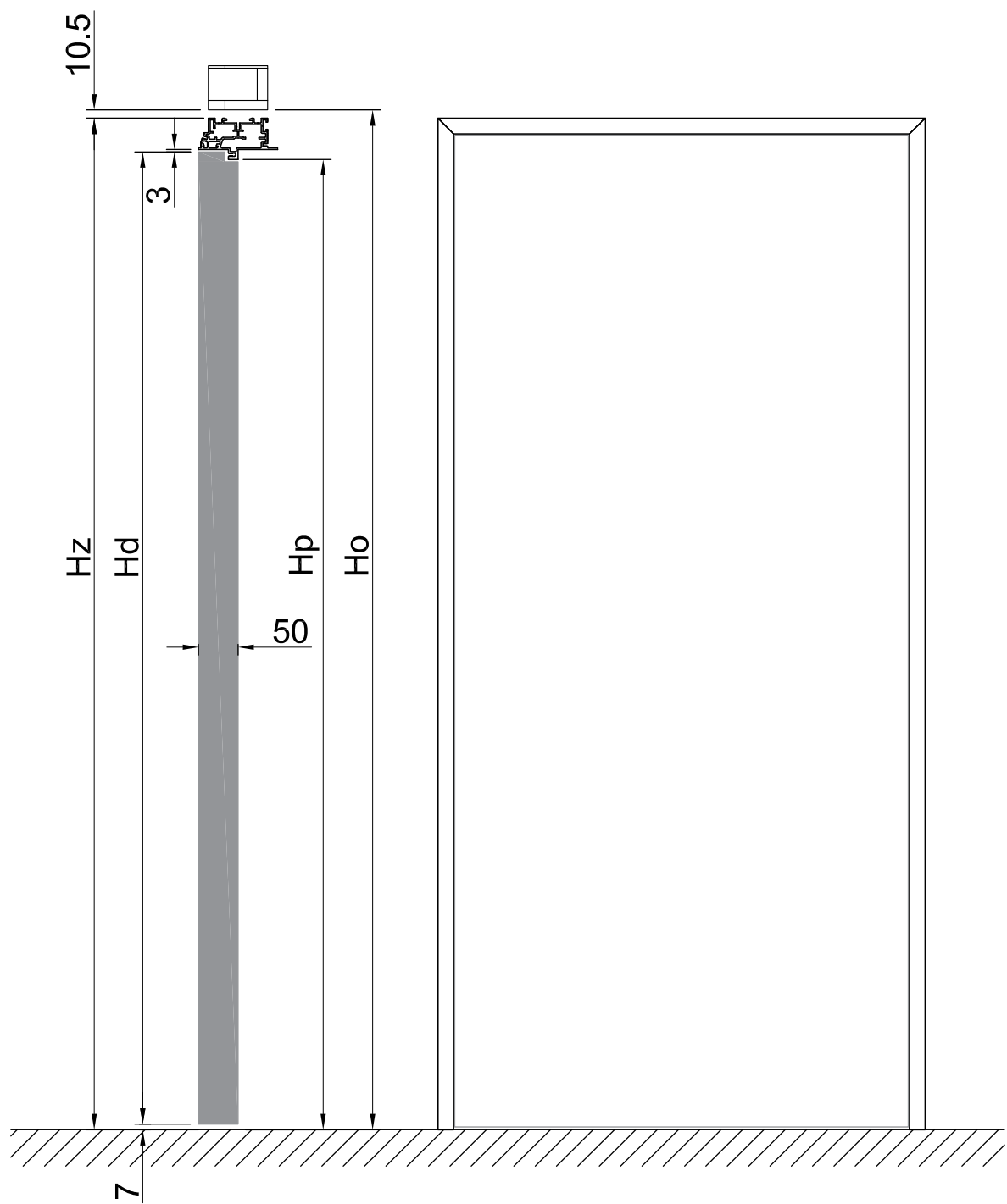




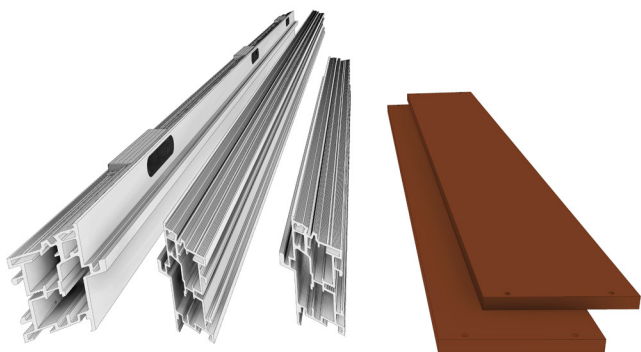


option:
 17*+18* for raw profile
 18* for primed profile

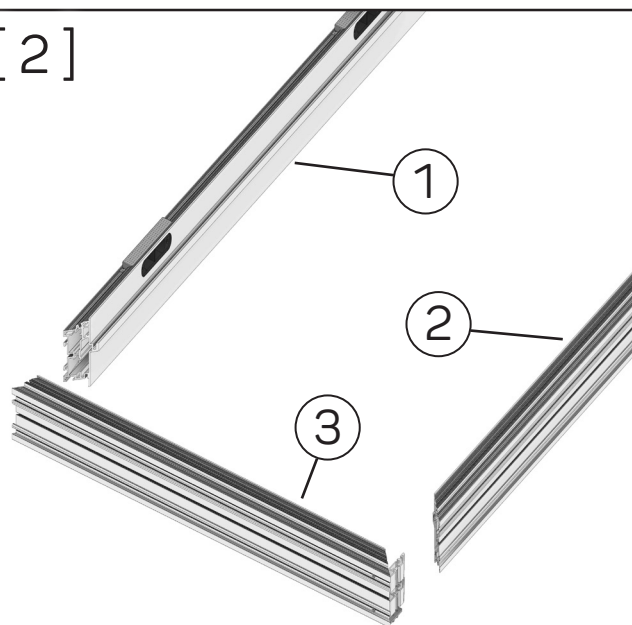
1.		x1	6.		min. x2	11.		3,5x22 x2	16.		min. x2
2.		x1	7.		x2	12.		M5x16 min. x4	17.		x1
3.		x1	8.		x1	13.		4,5x35 min. x4	18.		x1
4.		x3	9.		min. x6	14.		x1	19.		x1
5.		x4	10.		3,9x25 x22	15.		x2	20*.		* option x3



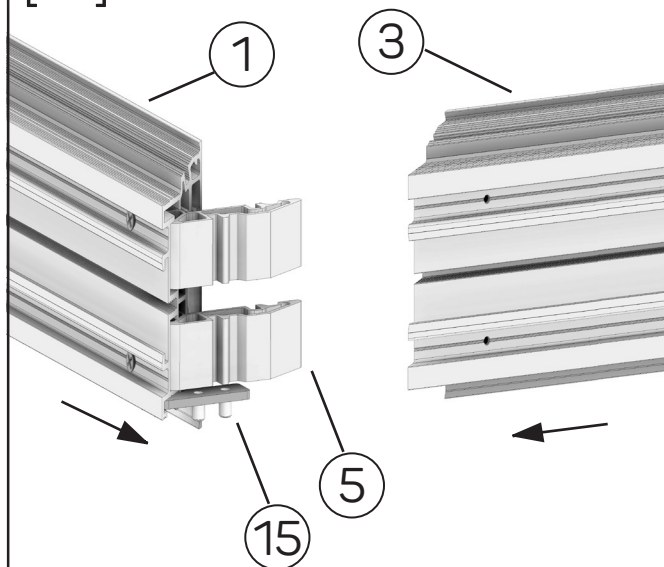
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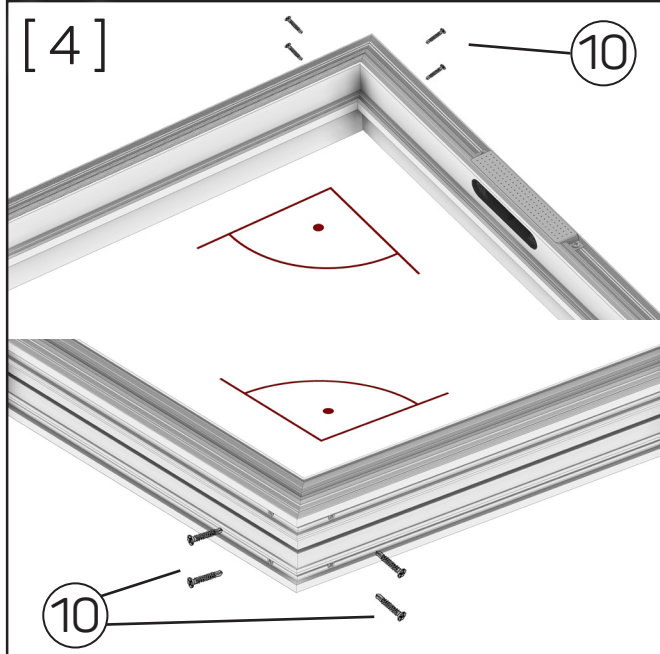
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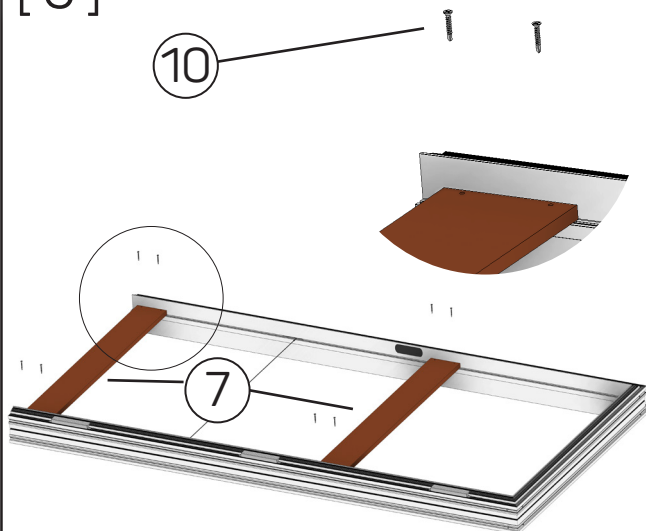
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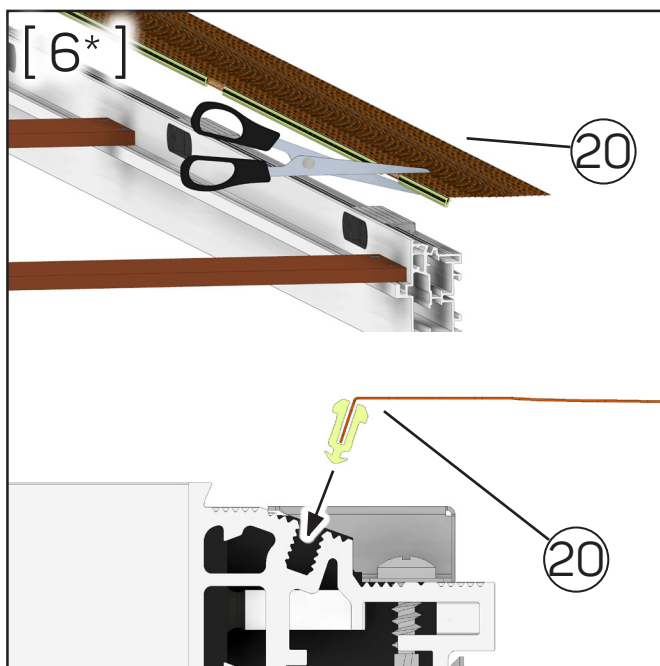
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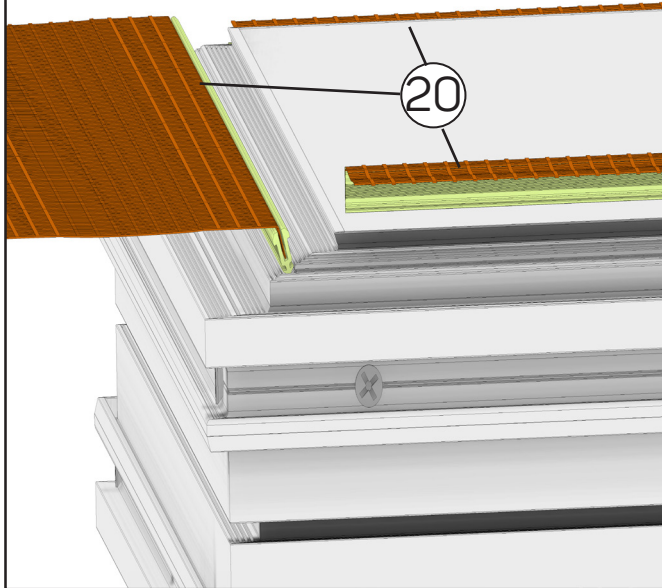
[5]



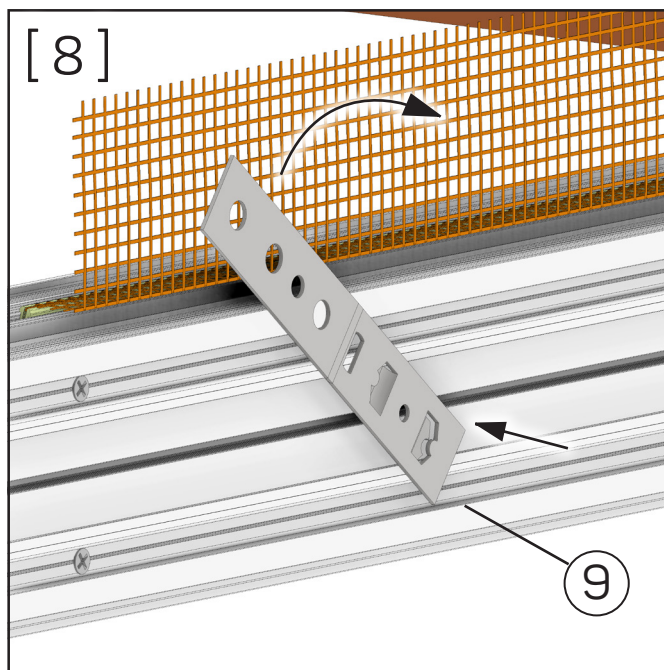
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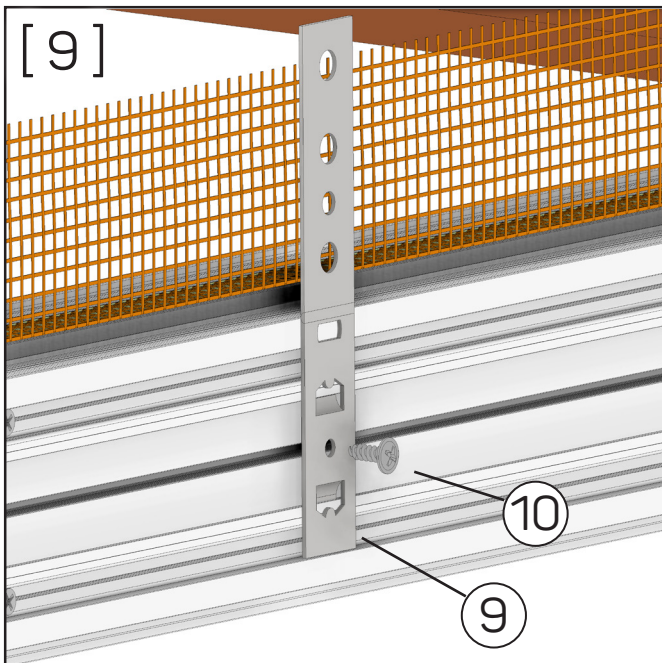
[7*]



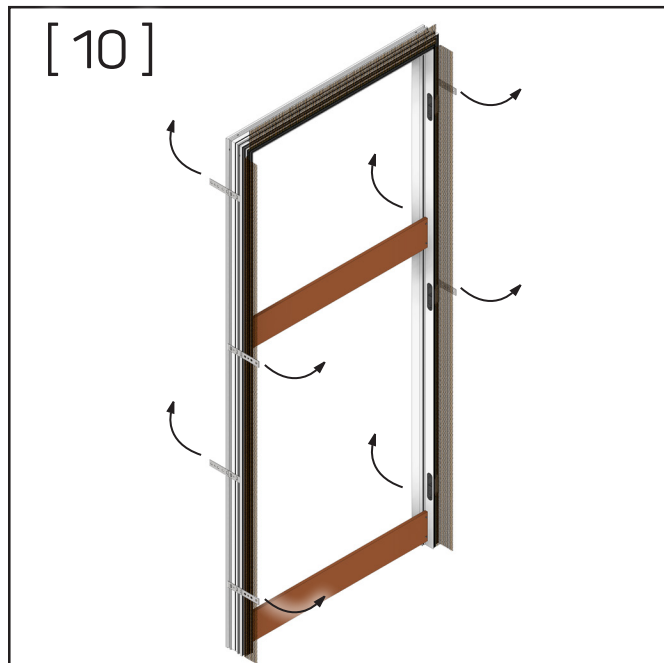
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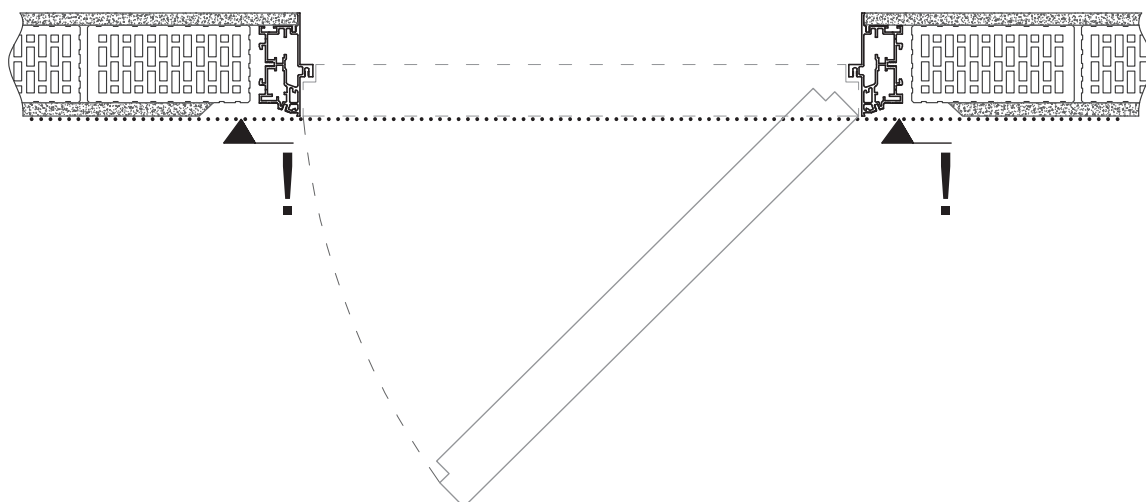
[9]



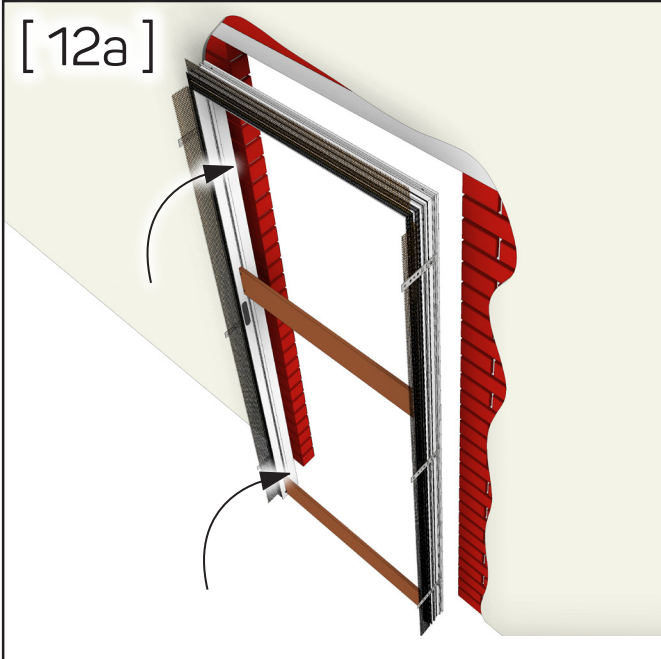
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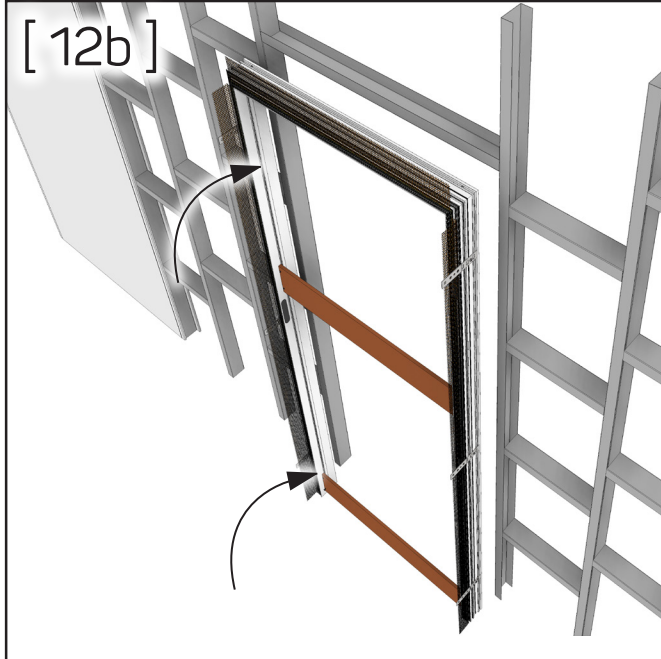
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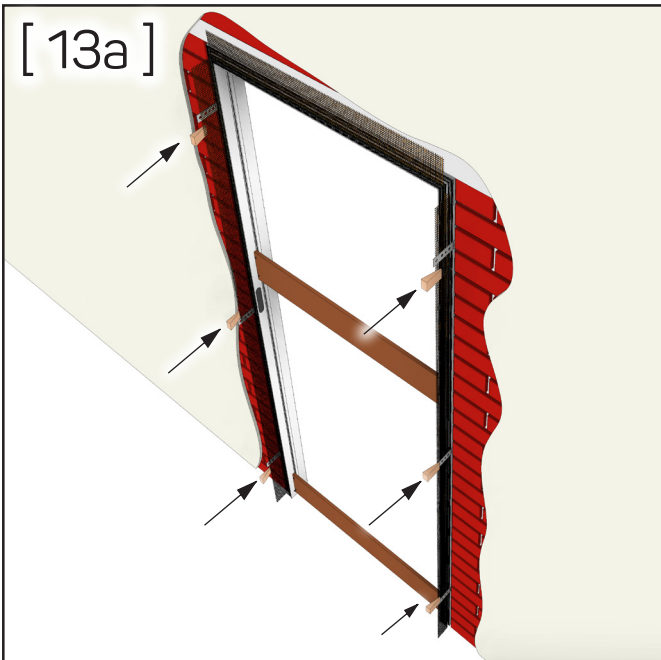
[12a]



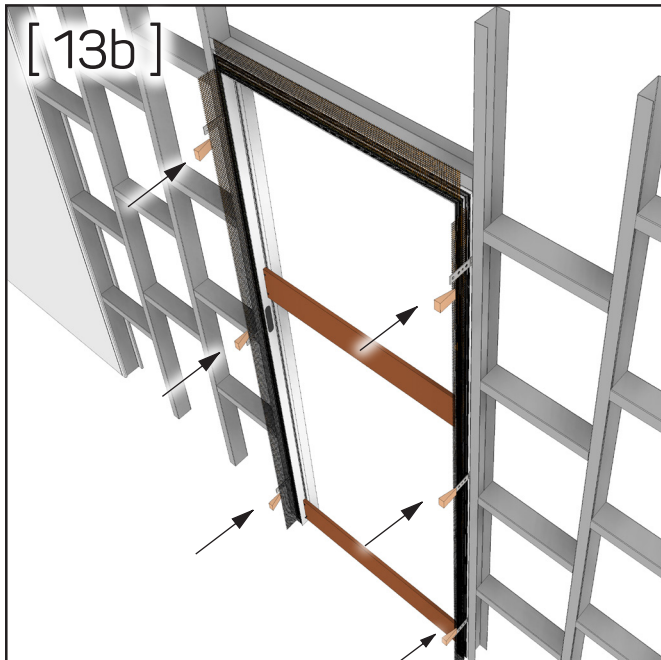
[12b]



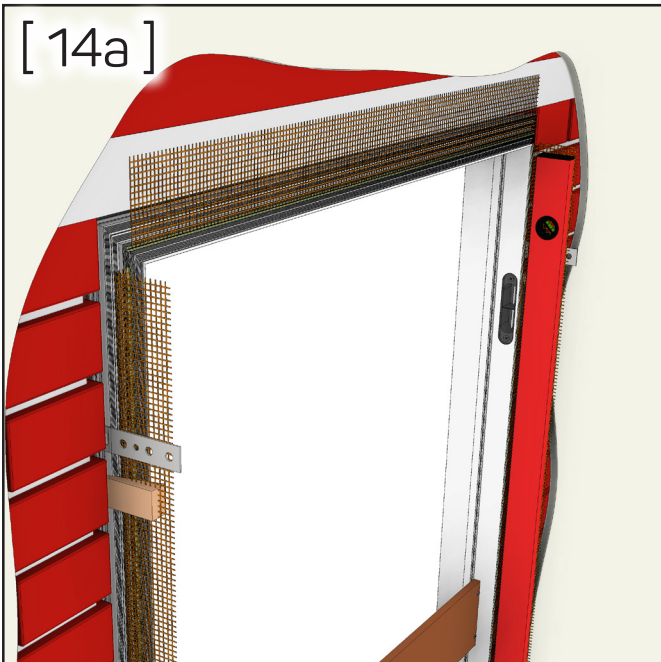
[13a]



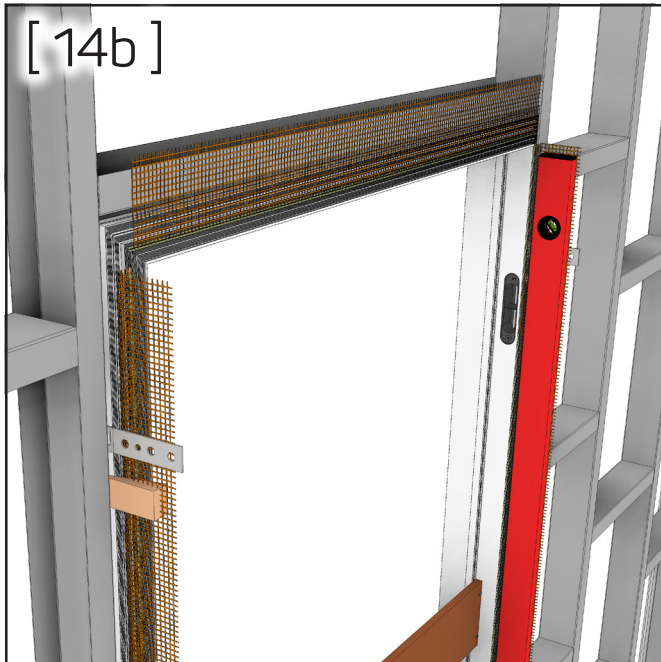
[13b]



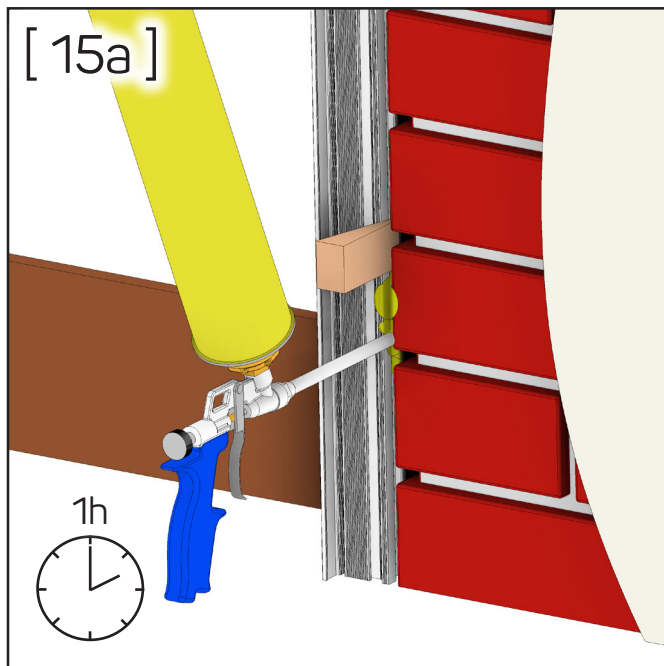
[14a]



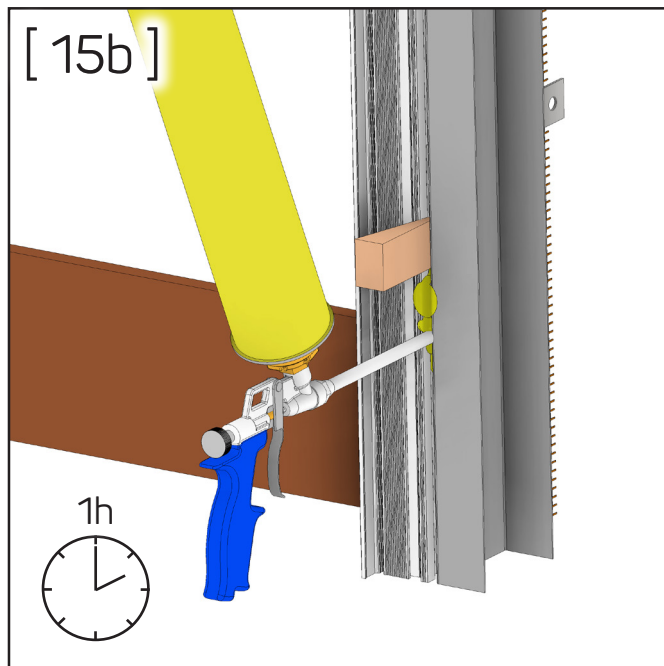
[14b]



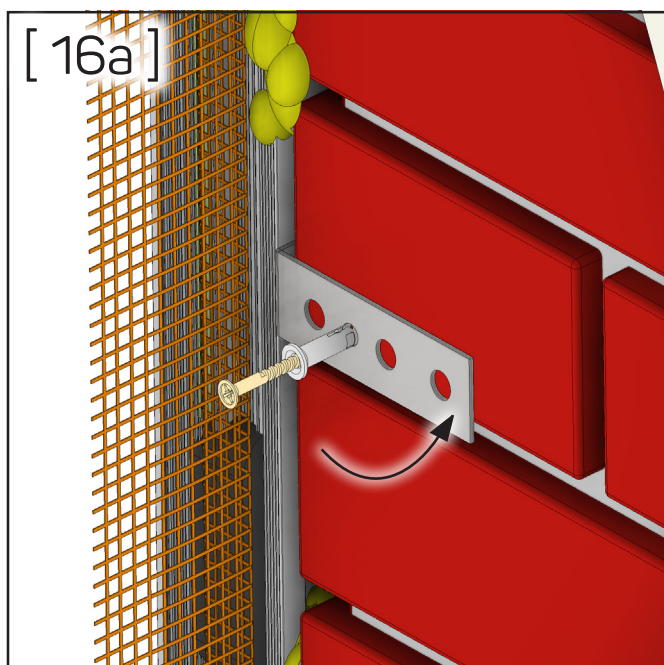
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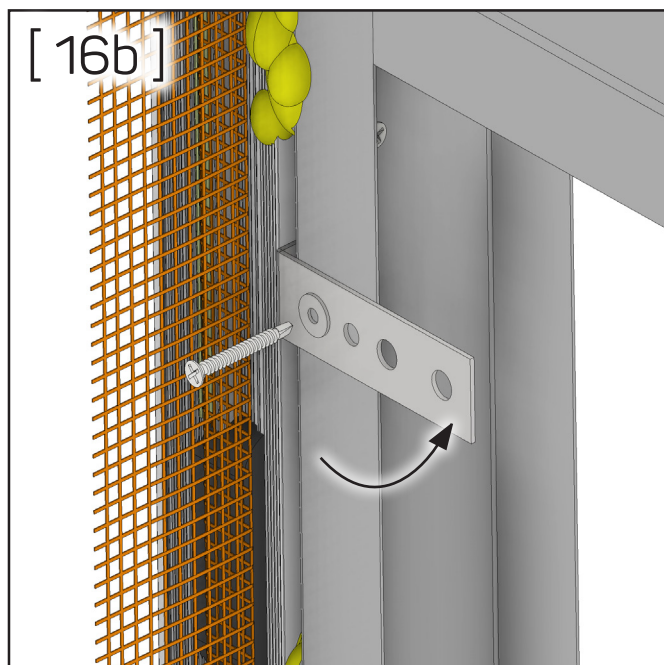
[15b]



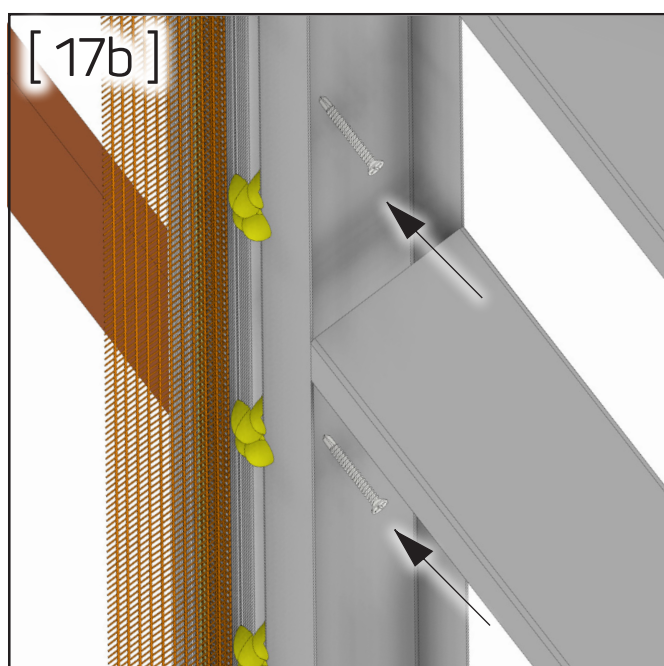
[16a]



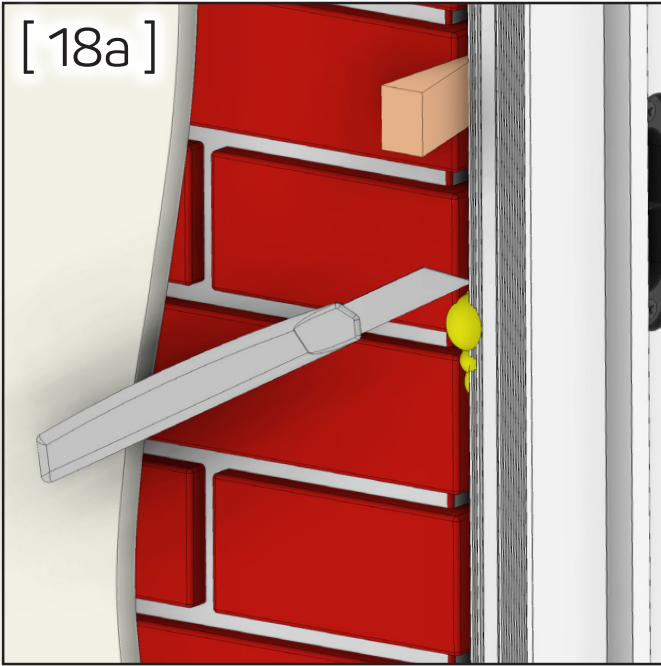
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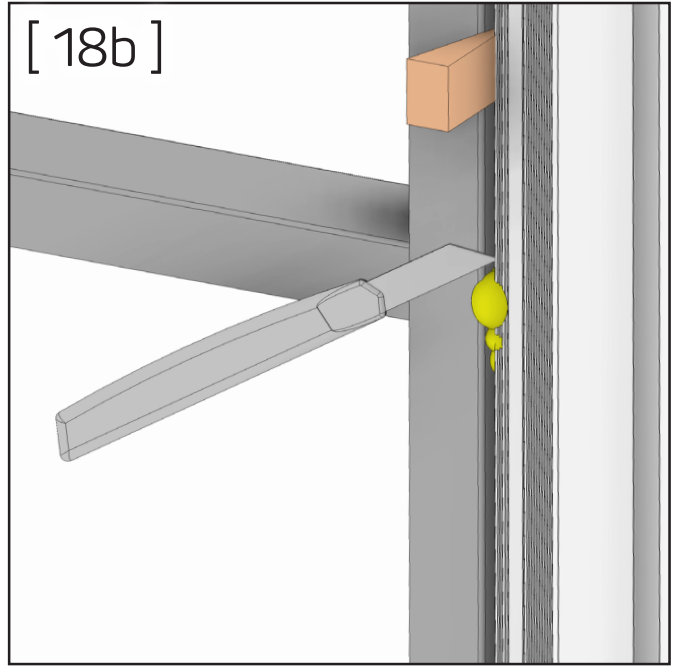
[17b]



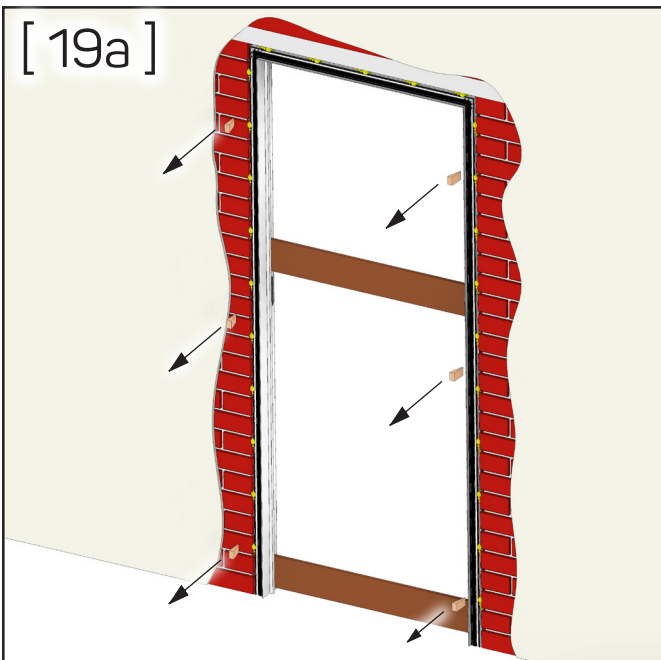
[18a]



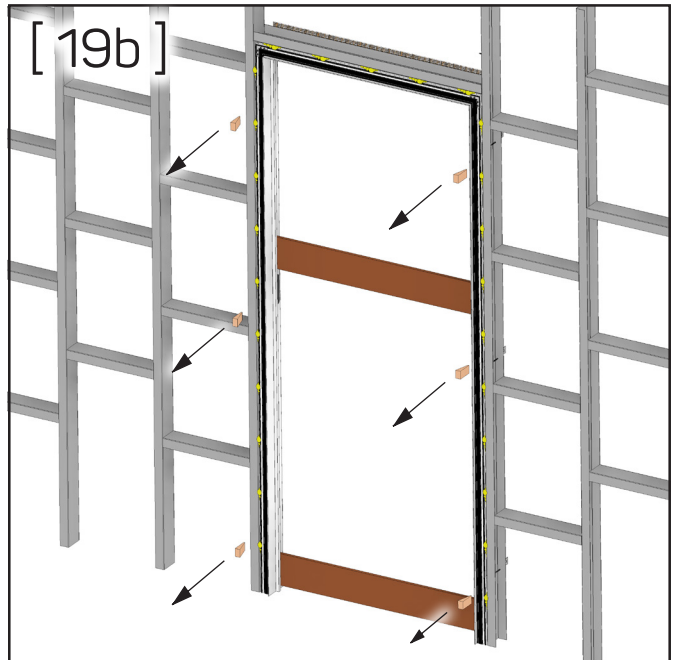
[18b]



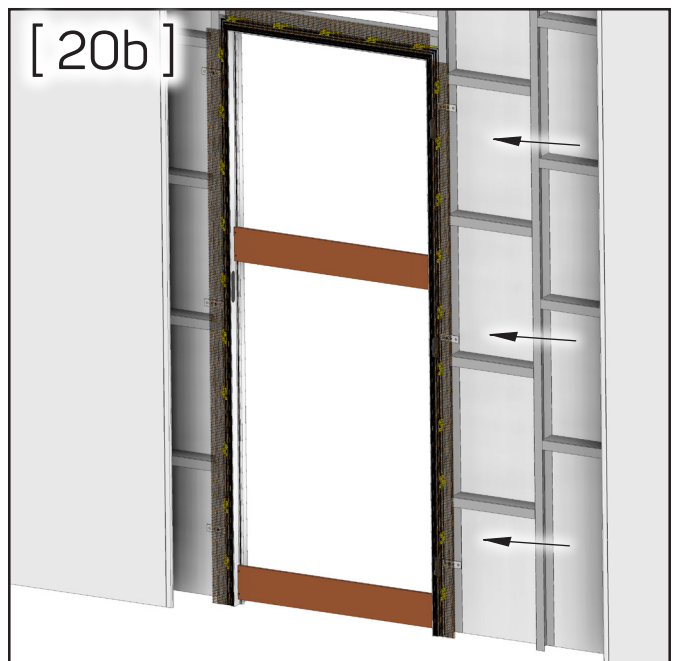
[19a]



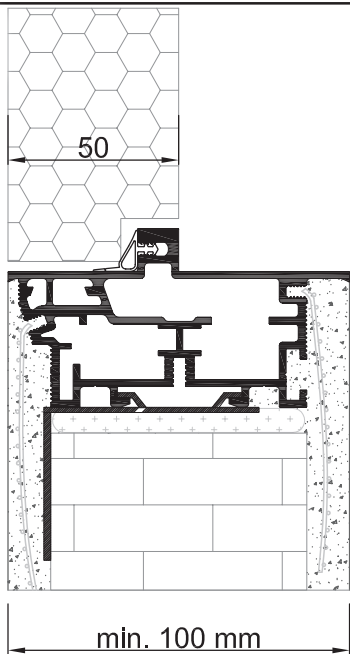
[19b]



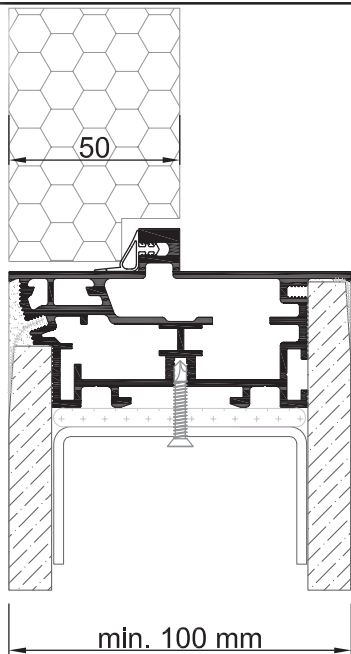
[20b]



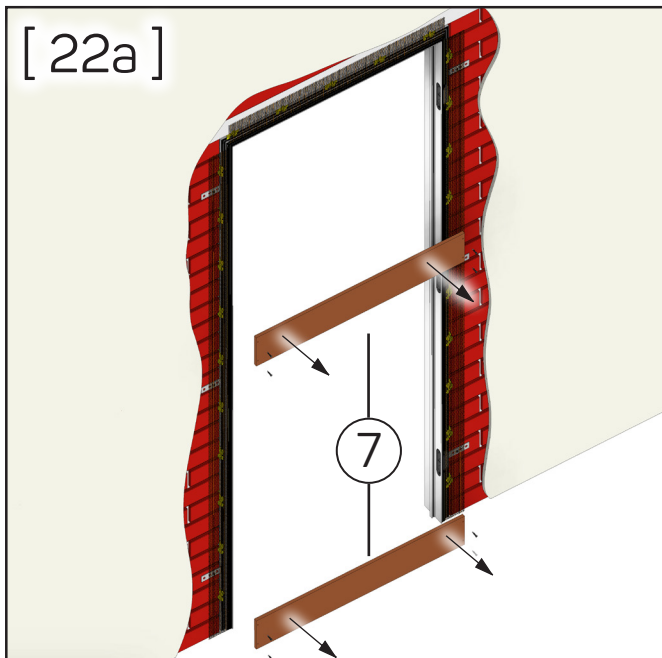
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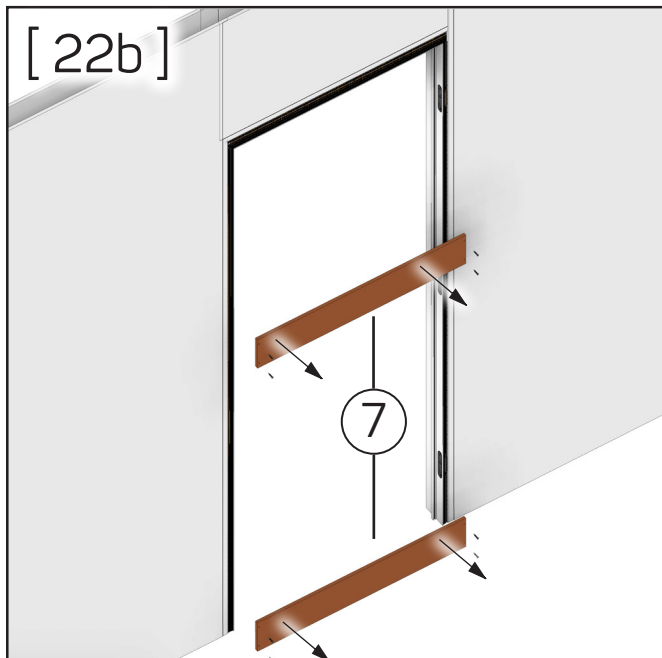
[21b]



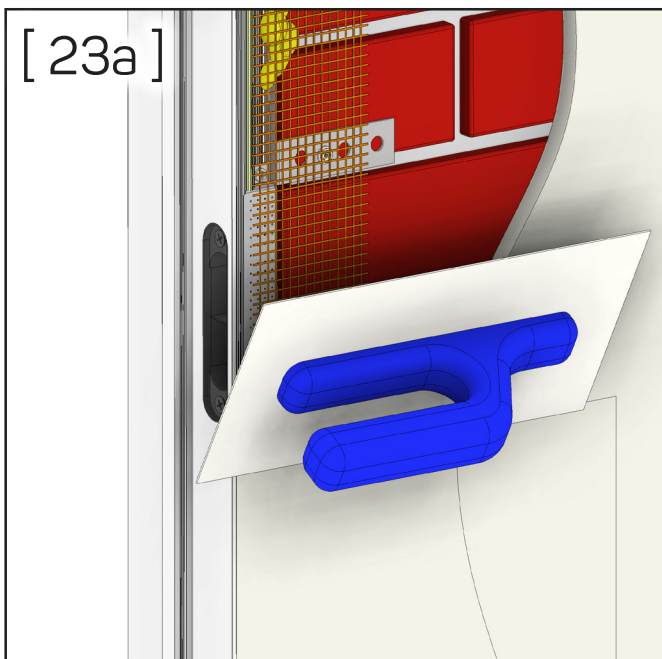
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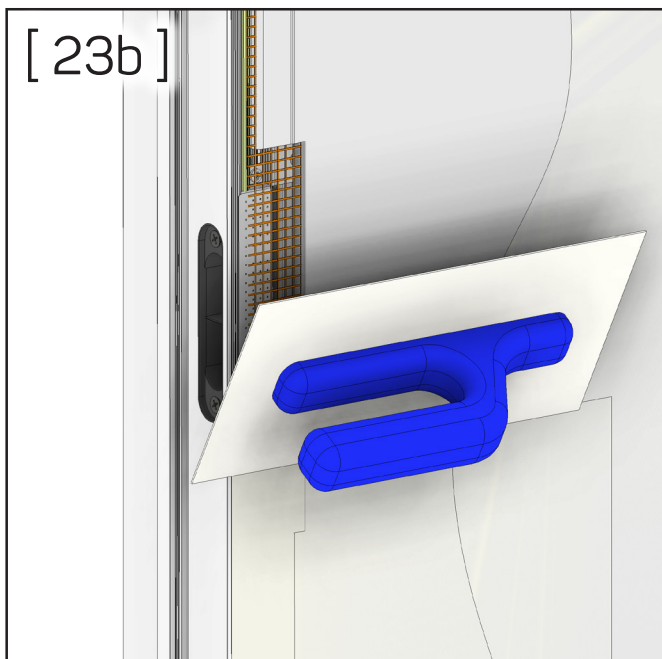
[22b]



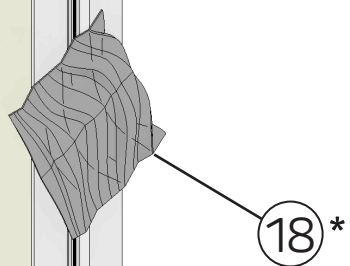
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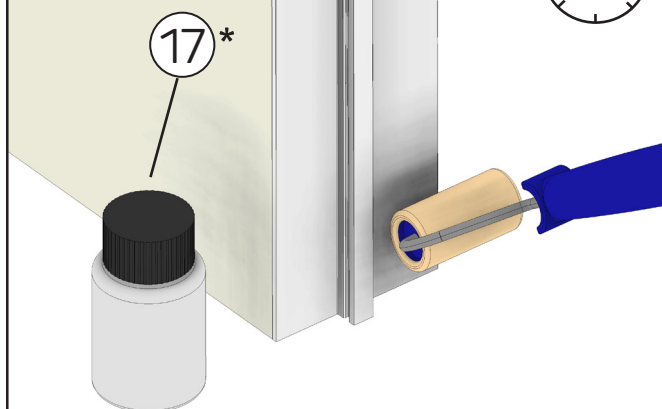
[23b]



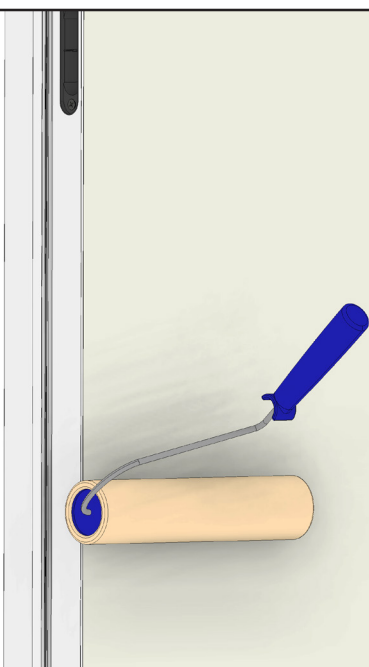
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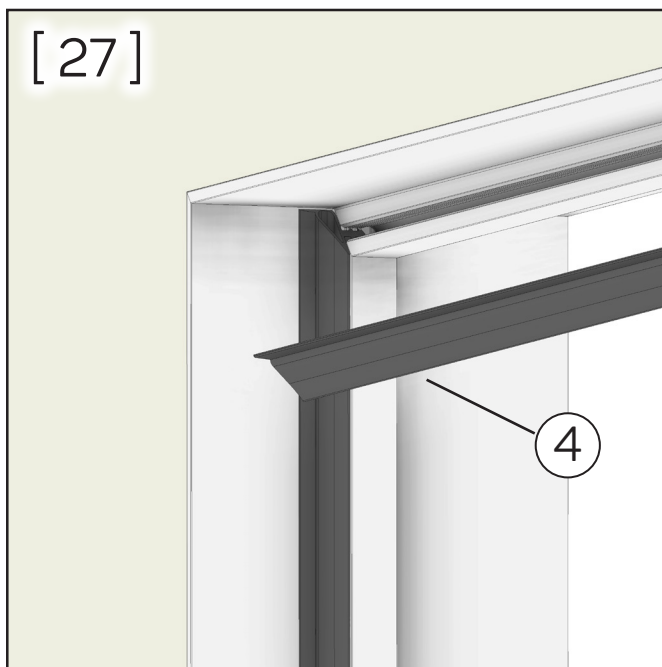
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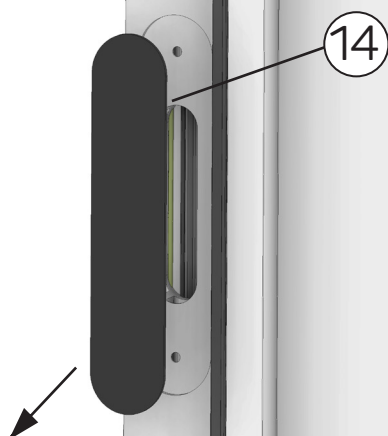
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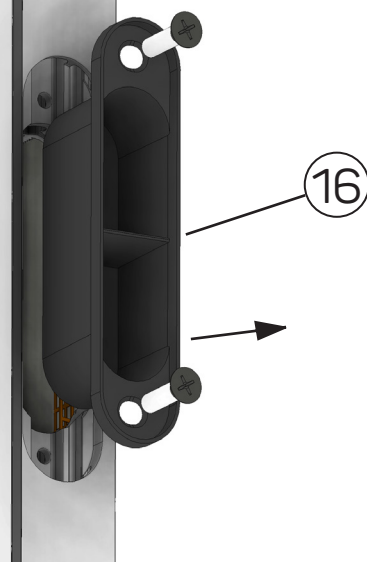
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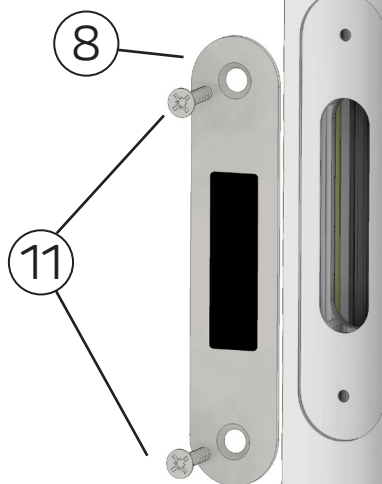
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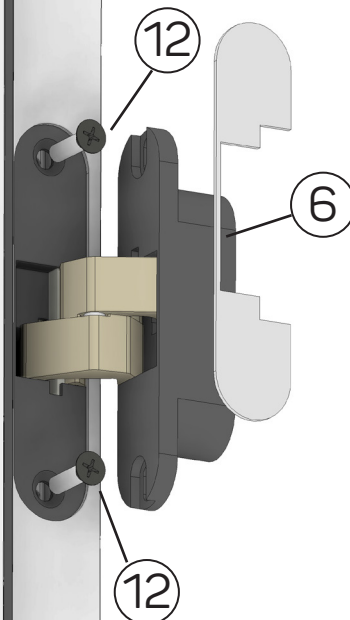
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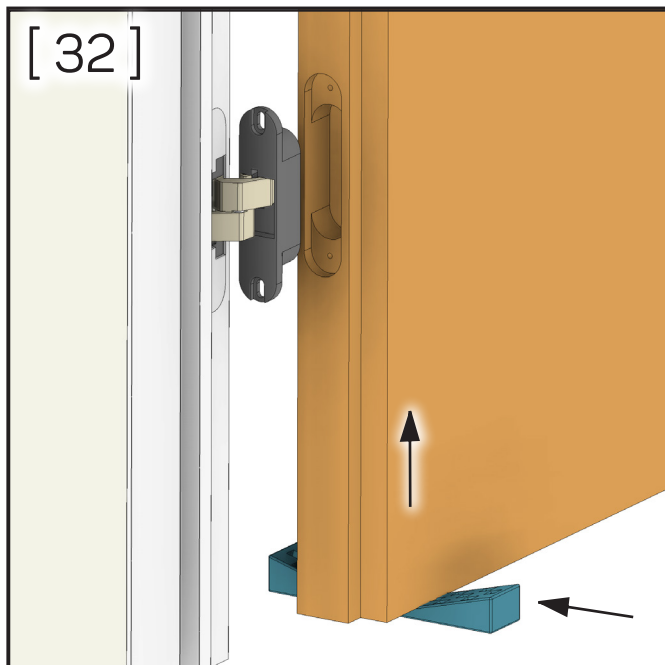
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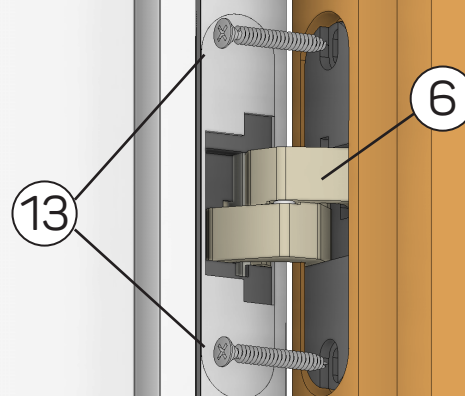
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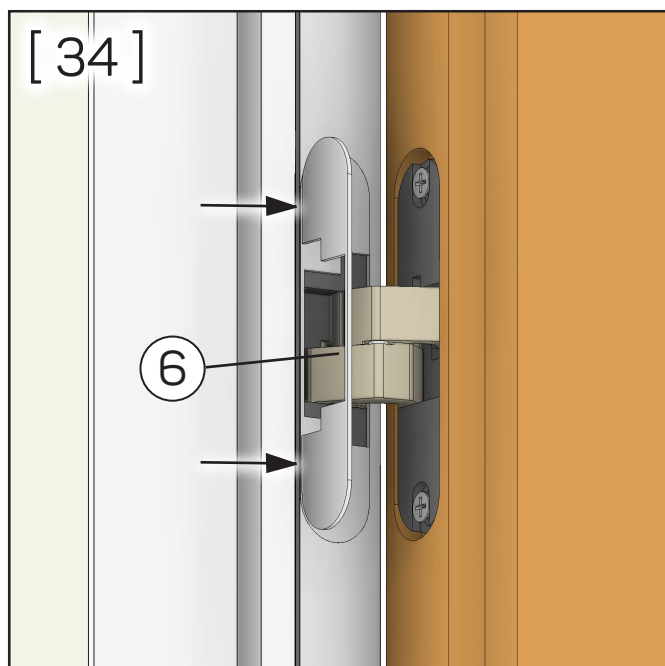
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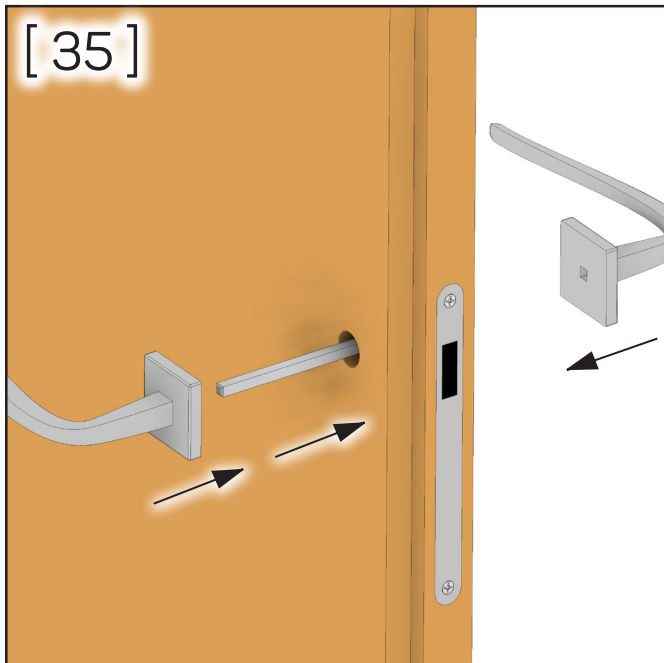
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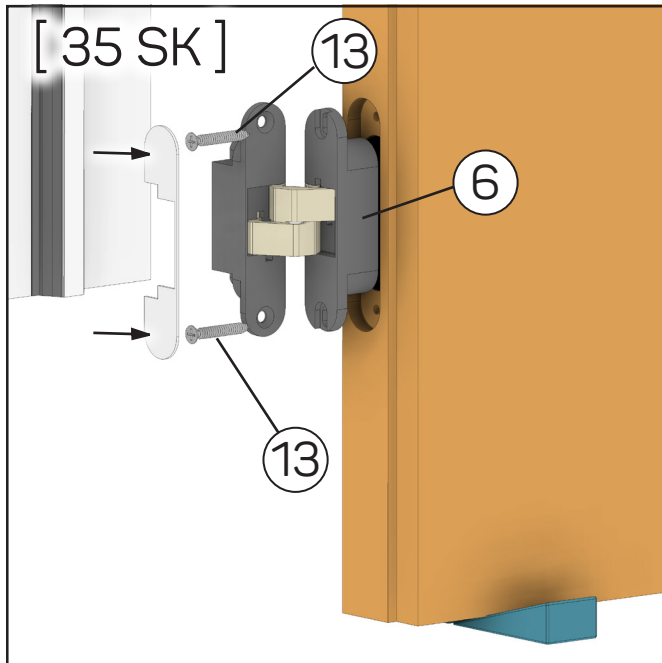
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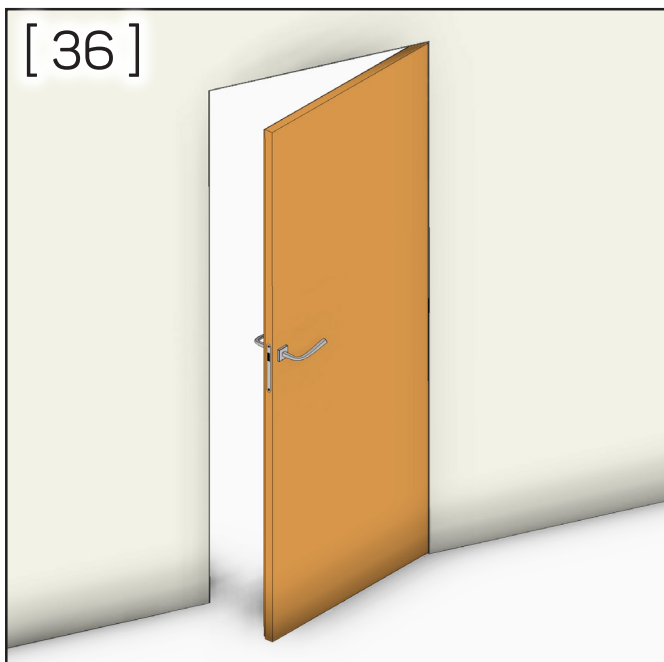
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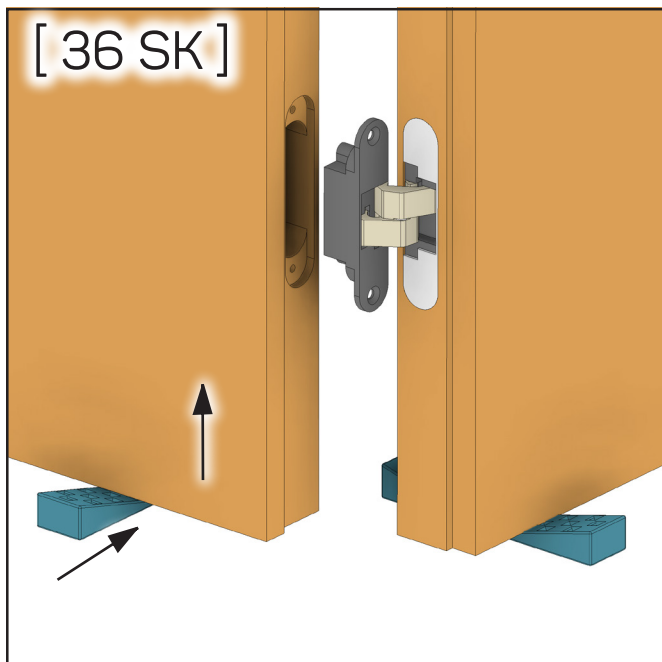
[35 SK]



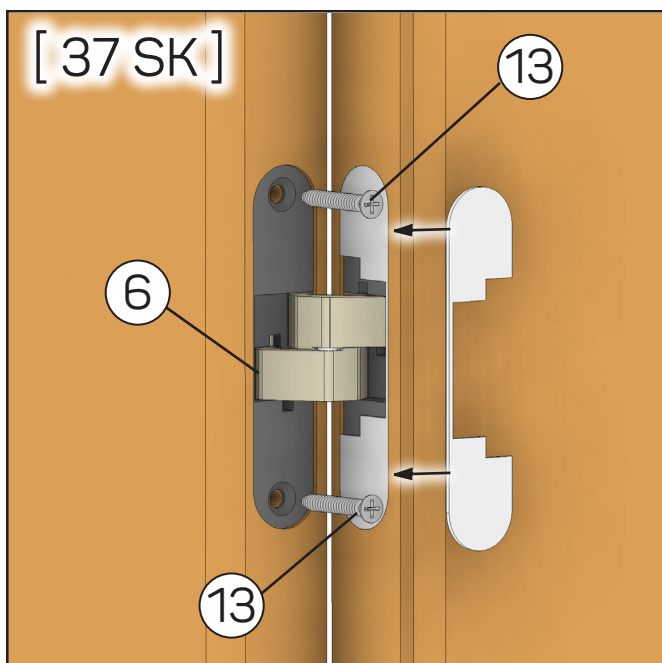
[36]



[36 SK]

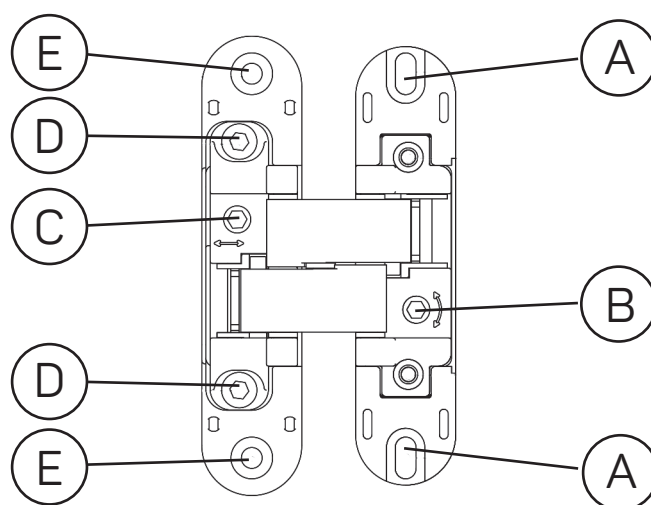


[37 SK]

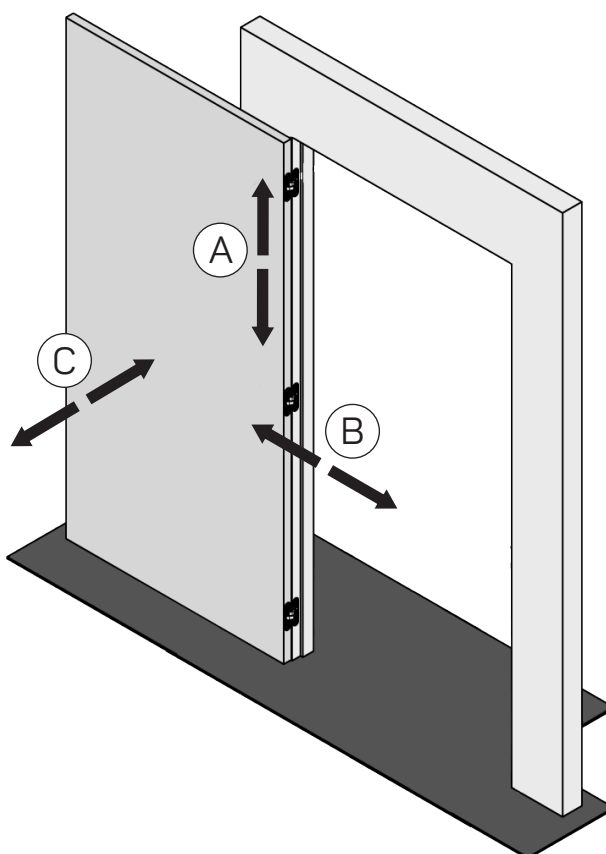


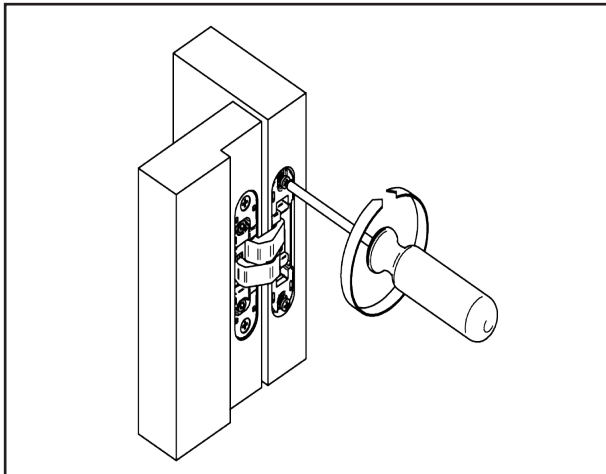


Adjustment instruction of standard used hinges

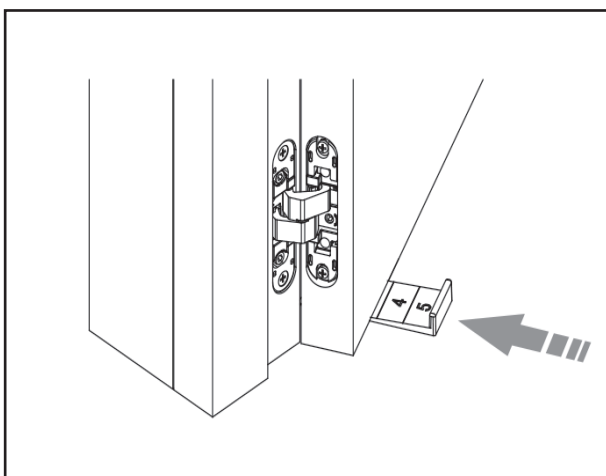


- A - Oval opening that serves for fastening the hinge to the leaf and for adjusting it up and down (making the top gap even)
- B - Bolt for hinge adjustment right and left (making leaf's side gaps even)
- C - Bolt for hinge adjustment front and back (making the leaf flush with wall surface)
- D - Bolt serving for unlocking/locking the position set by C bolt
- E - Round opening that serves for fastening the hinge to the door frame



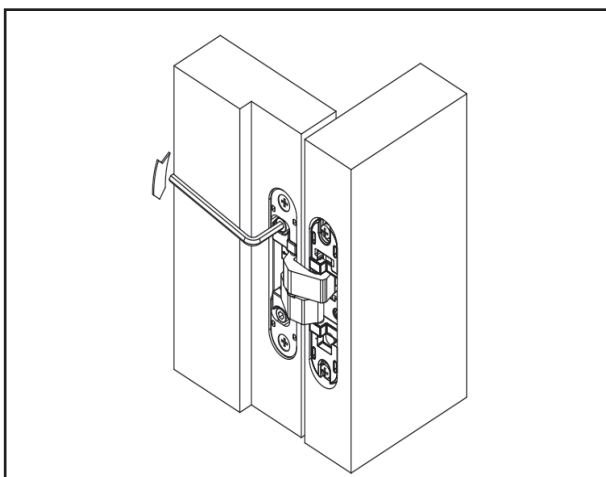


1. In order to adjust the leaf height (decrease or increase the top gap), loosen screws in openings [A] that hold all hinges in the leaf.

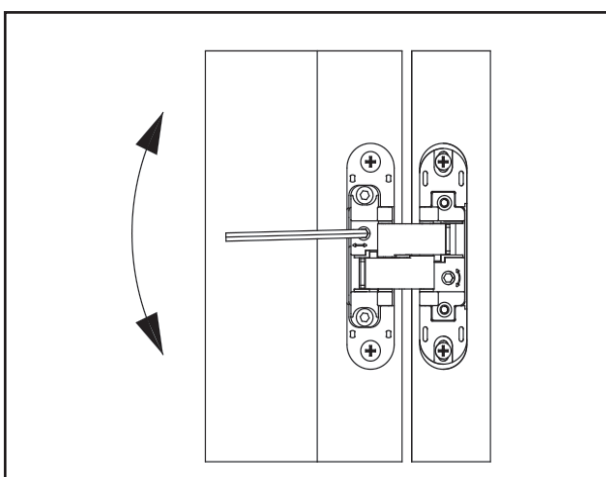


2. Using a wedge (an adjustment washer for doors), lift the door to the desired height in such a way that the gap between the door frame and the leaf is about **3 mm**. Then tighten all hinges to the leaf.

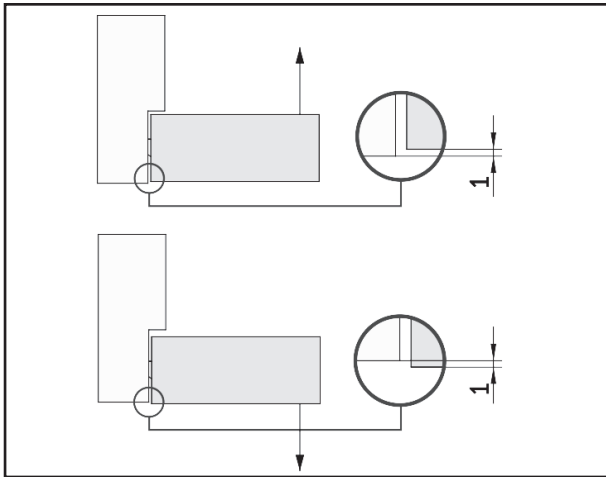
The range of hinge adjustment is **5 mm** from its lowest position.



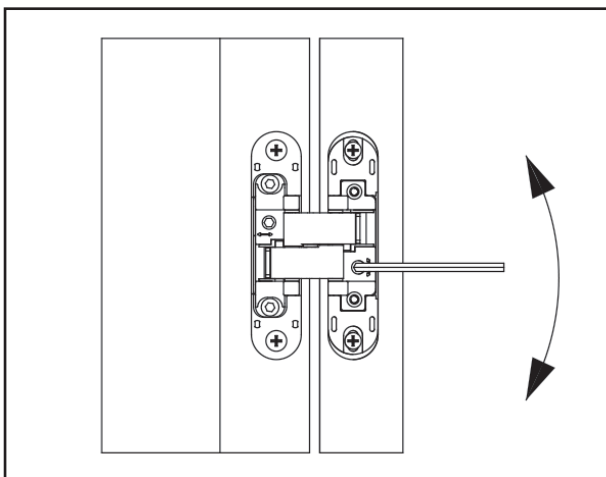
3. In order to adjust the leaf so that its surface is flush with the wall surface, first loosen [D] bolts.



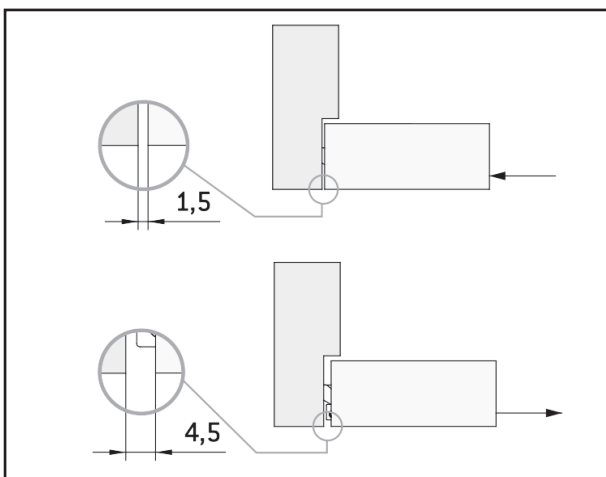
4. Then move the leaf closer to or farther from the door frame by rotating [C] bolt. After adjusting the hinges in this plane appropriately, again tighten [D] bolts to lock the position.



The range of hinge adjustment in this plane is **+/-1 mm.**



5. In order to adjust the gaps between the leaf and the door frame on the sides, tighten or loosen [B] bolt in the hinge, which makes the leaf move right or left.



The range of hinge adjustment in this plane is **+/-1,5 mm.**

Adjust all hinges evenly so that none of them is overloaded, which will prevent their damage.

