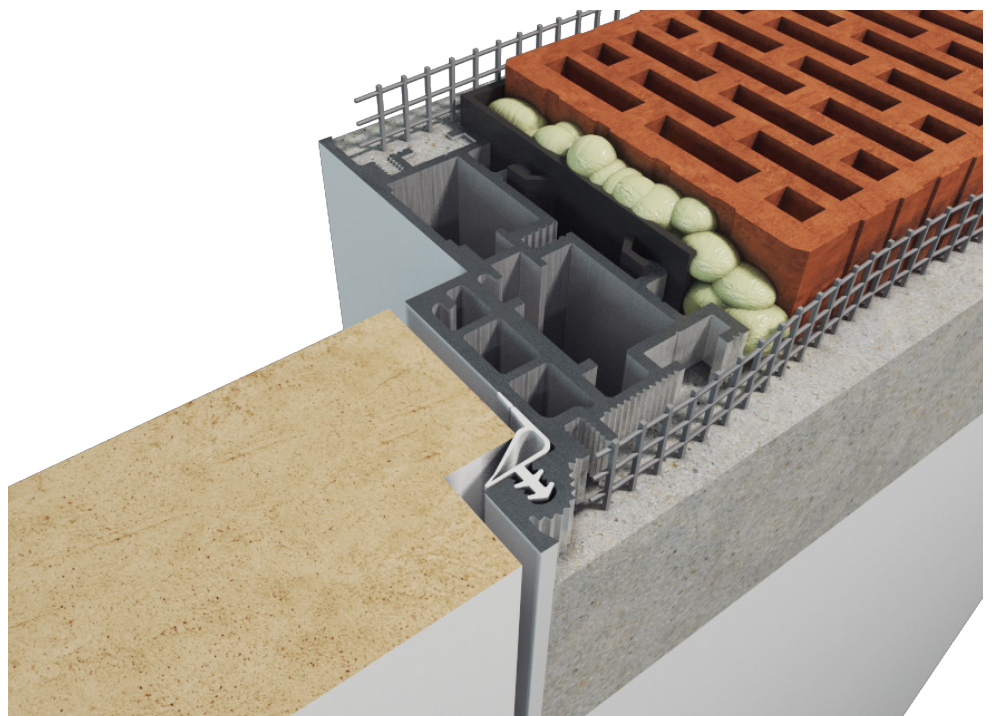


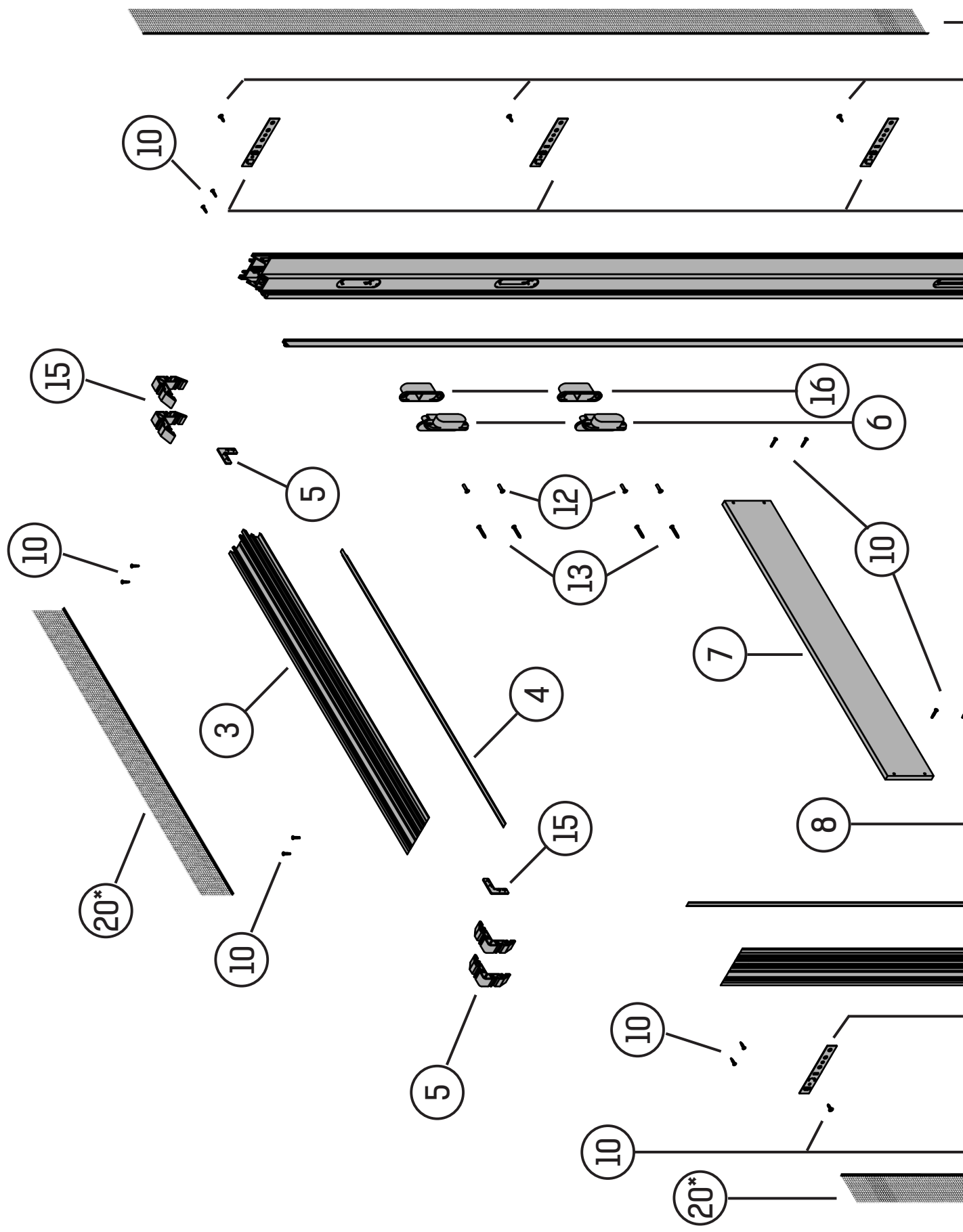
SPN 01

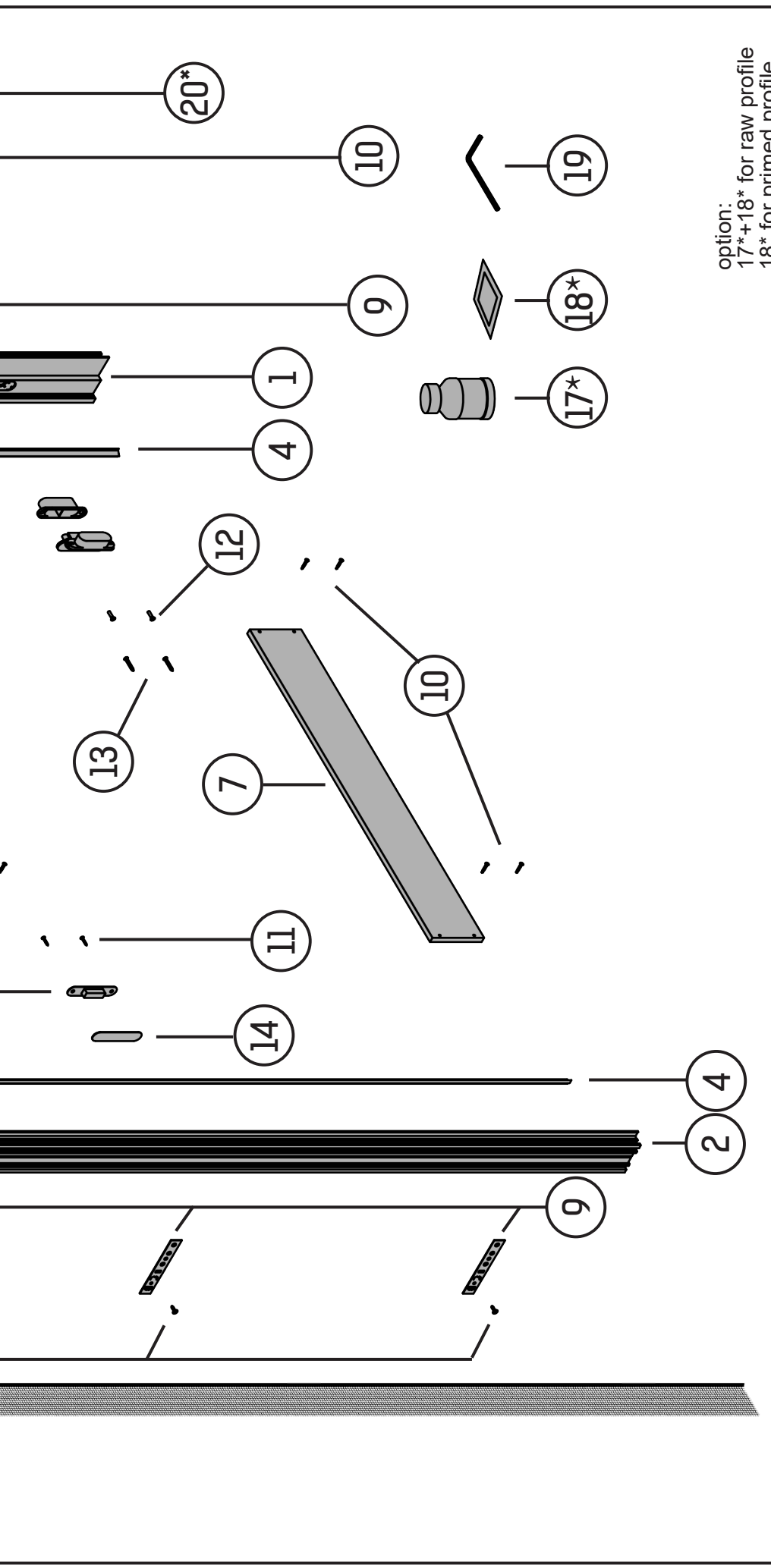
Assembly instruction

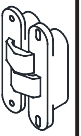
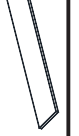
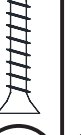
SARA PLUS NUOVO

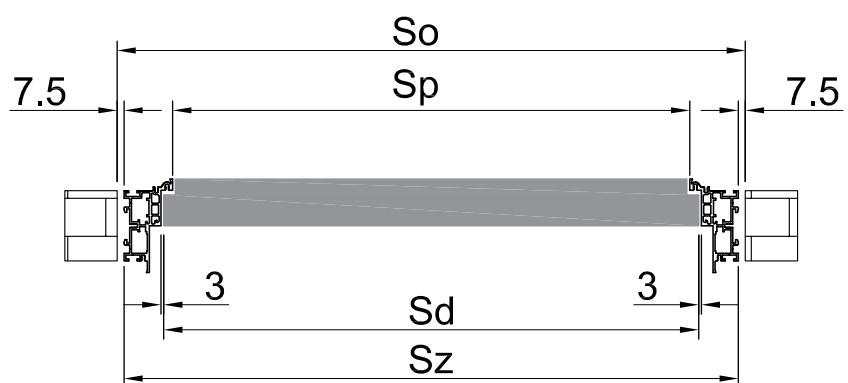
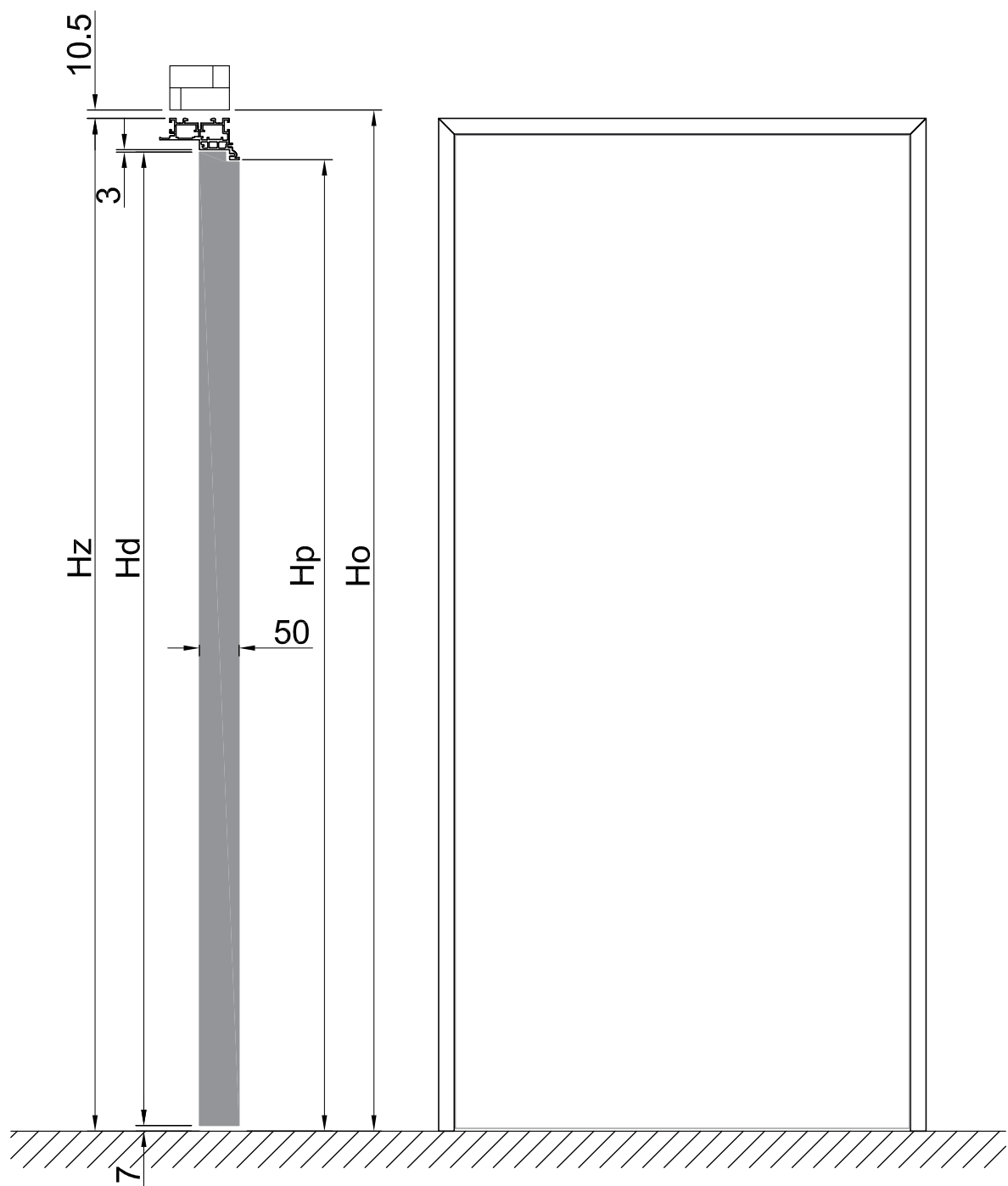
opened inwards



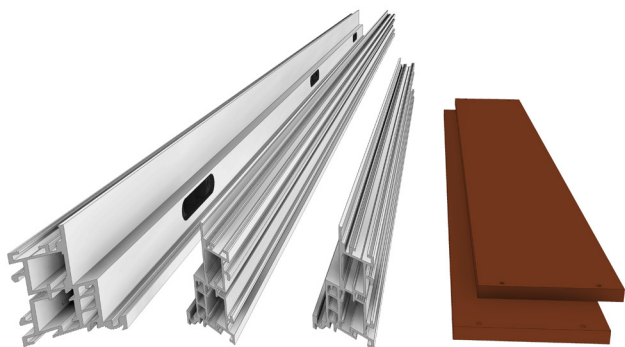




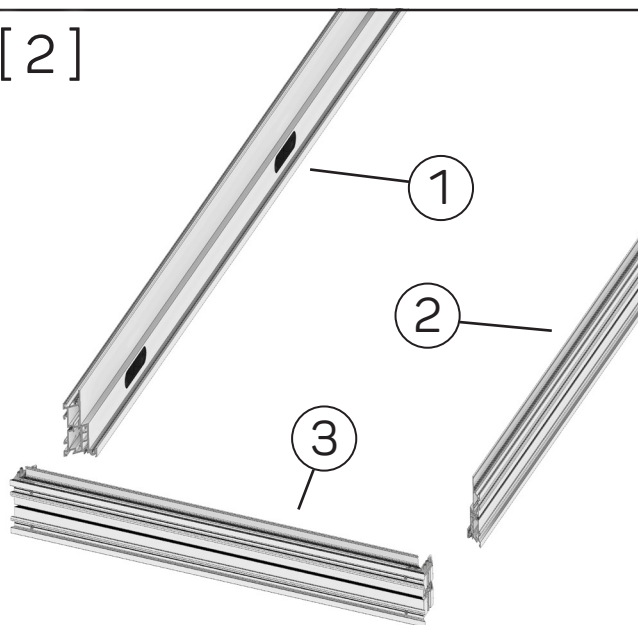
1.		x1	6.		min. x2	11.		3,5x22 x2	16.		min. x2
2.		x1	7.		x2	12.		M5x16 min. x4	17*		x1
3.		x1	8.		x1	13.		4,5x35 min. x4	18*		x1
4.		x3	9.		min. x6	14.		x1	19.		x1
5.		x4	10.		3,9x25 x22	15.		x2	20*		* option x3



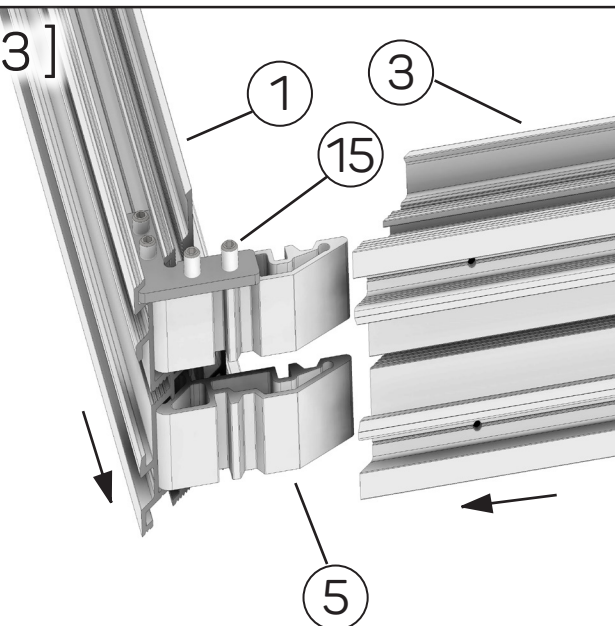
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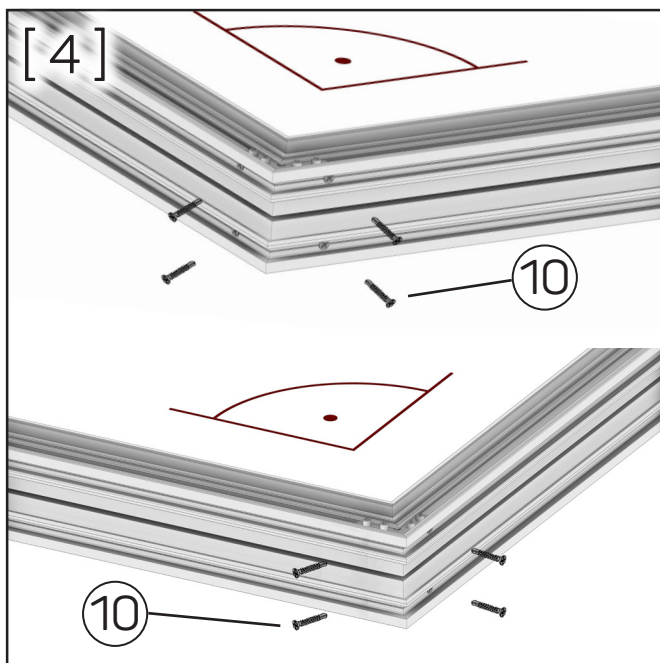
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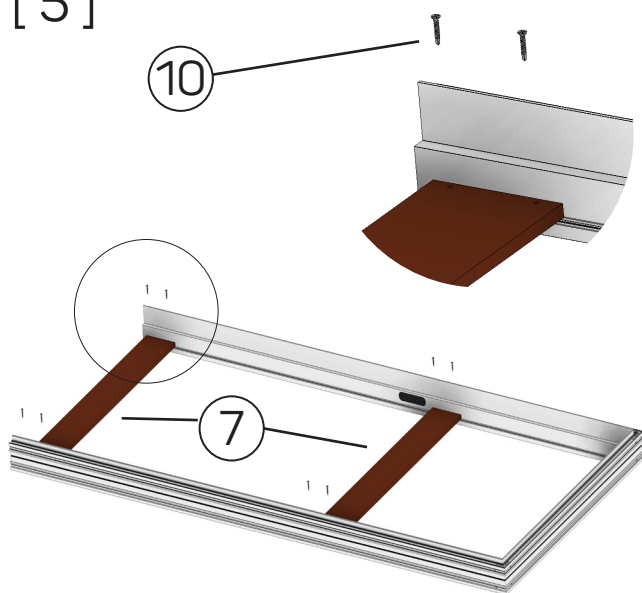
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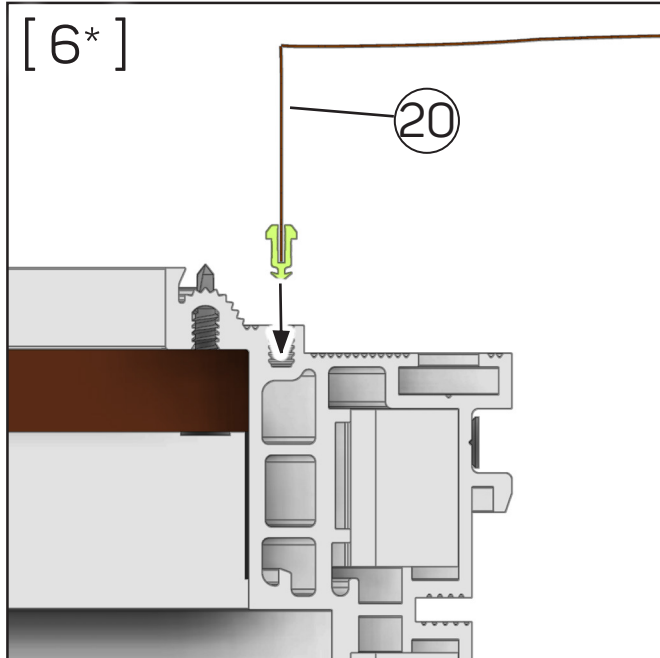
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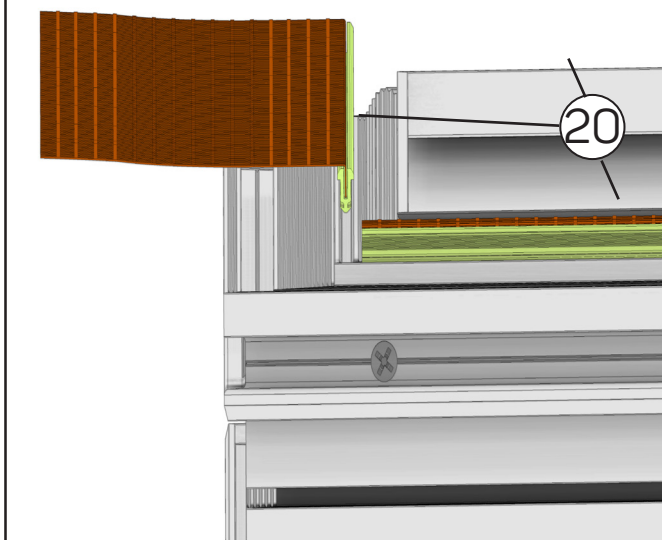
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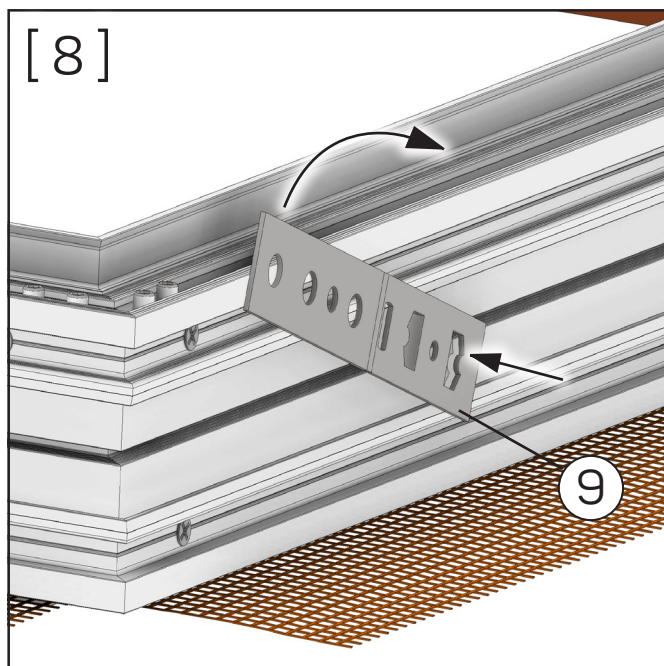
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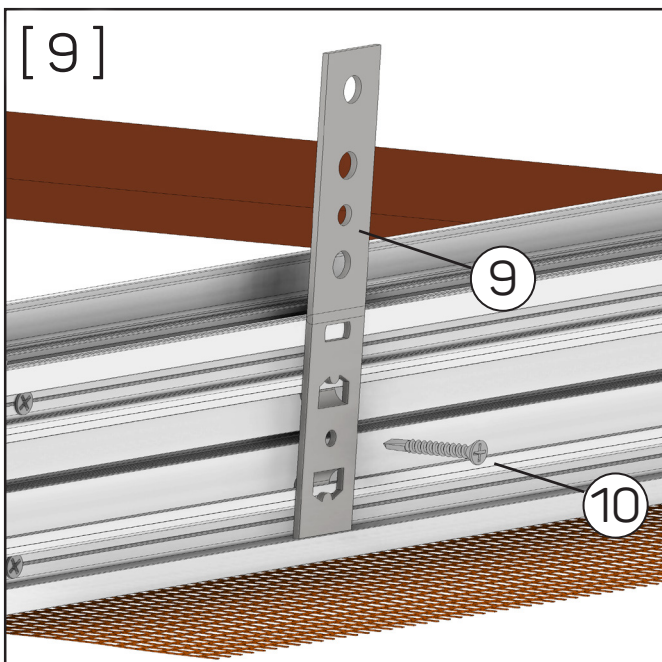
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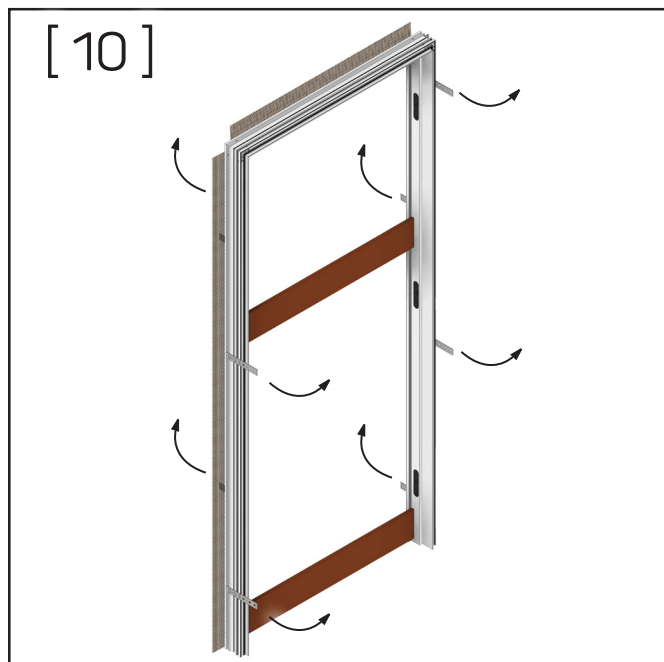
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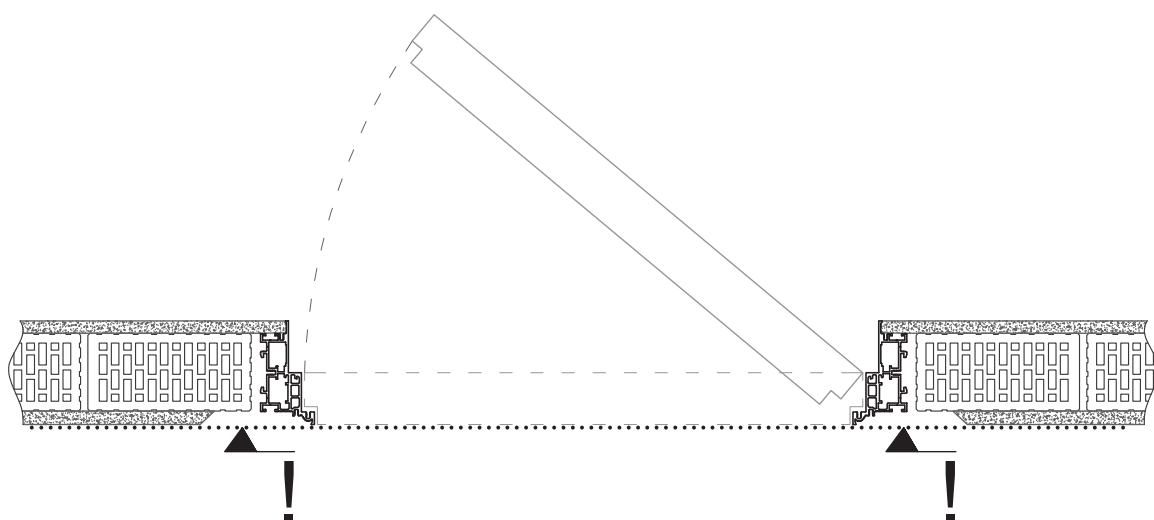
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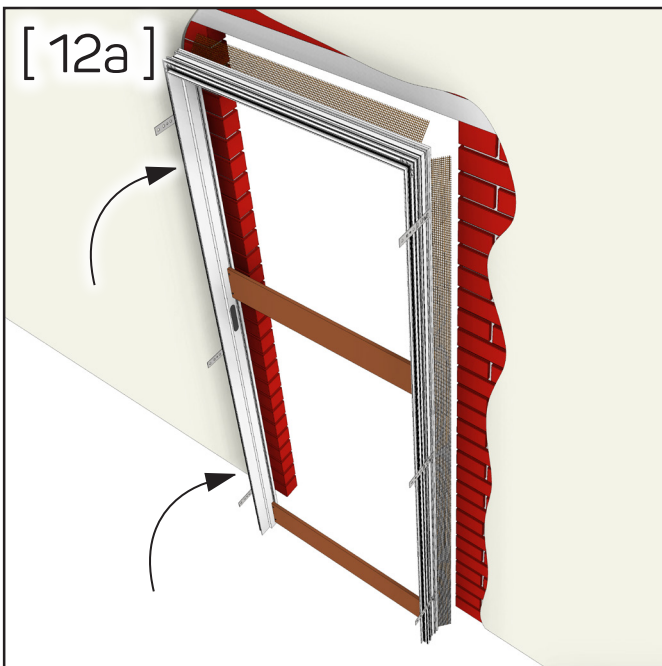
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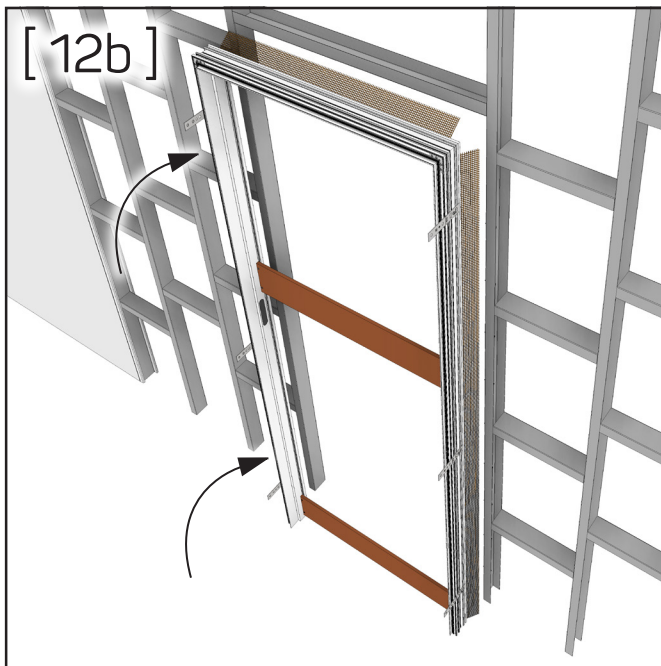
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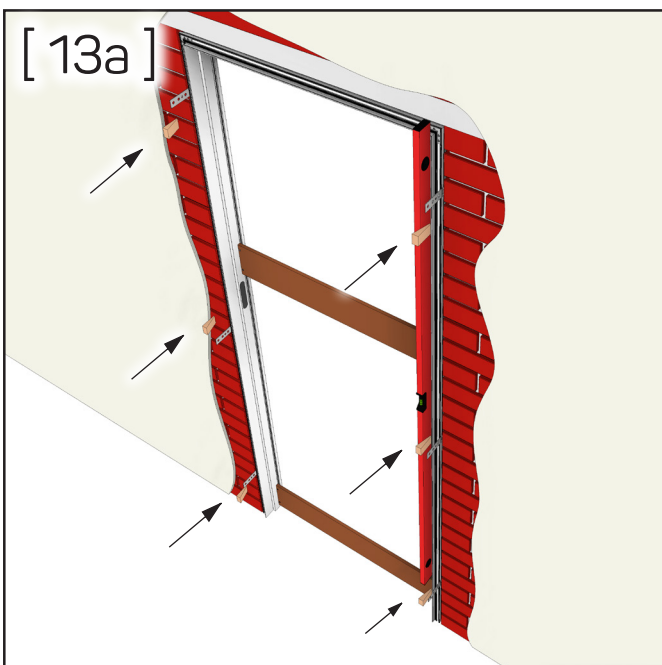
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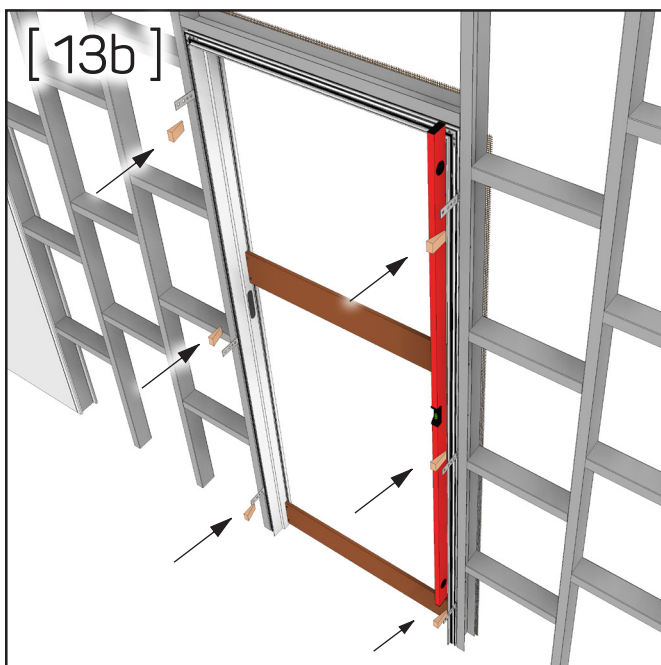
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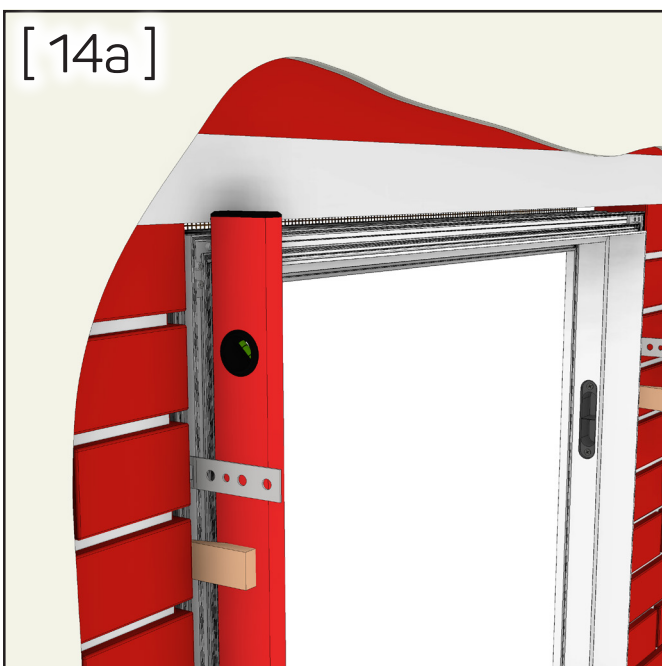
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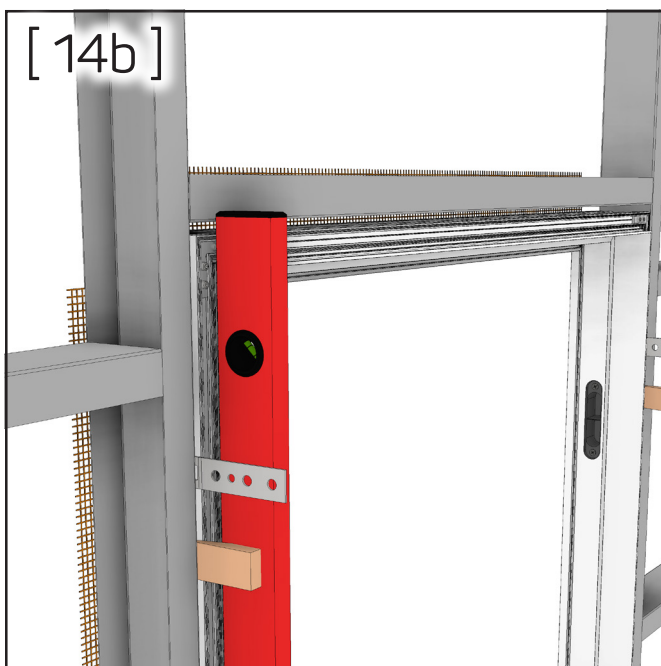
[13b]



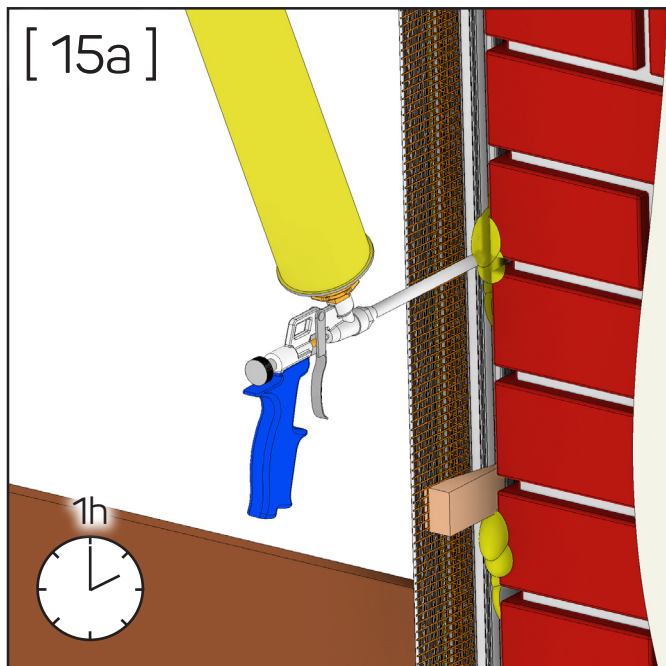
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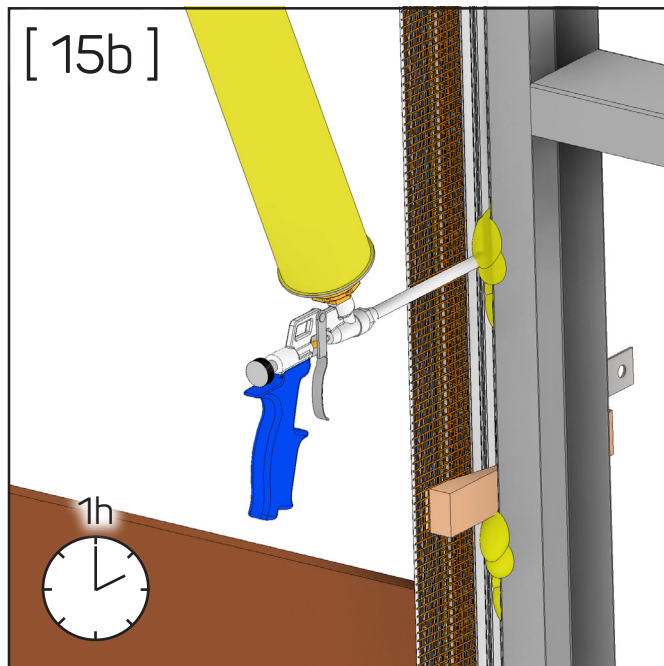
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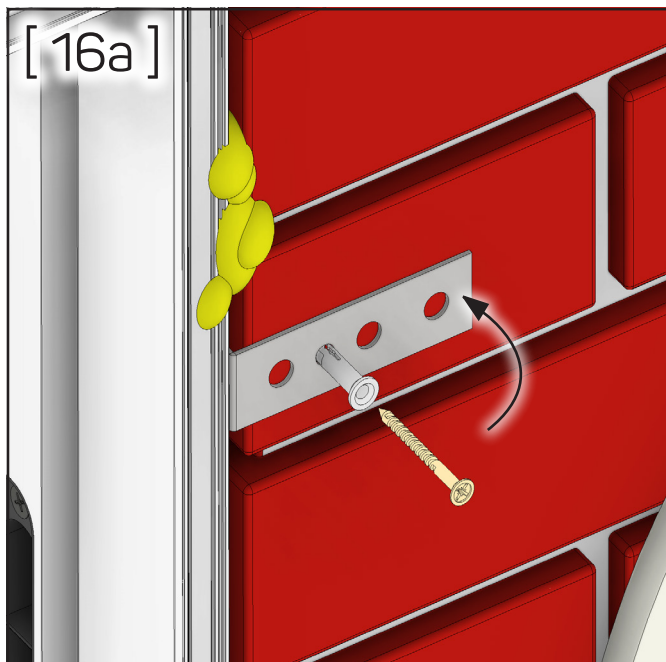
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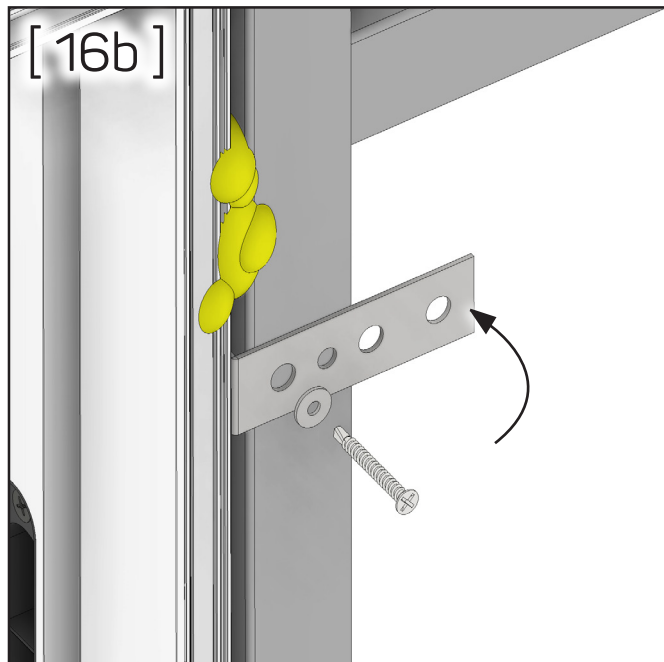
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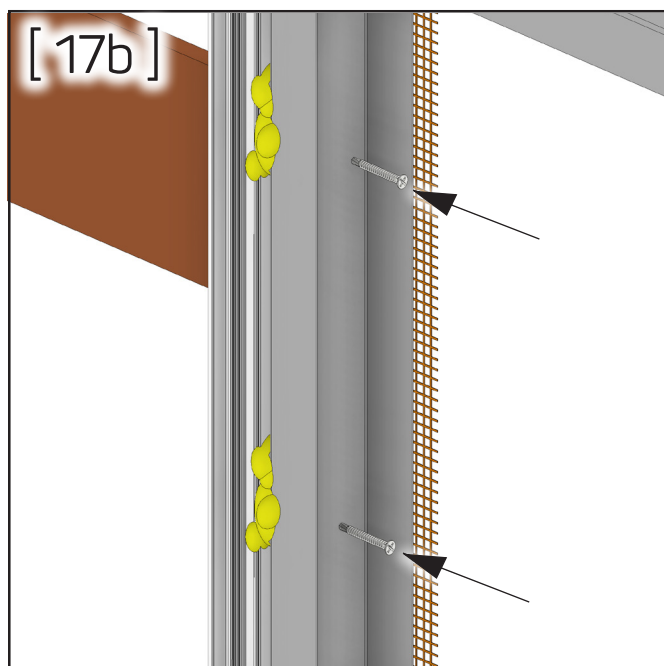
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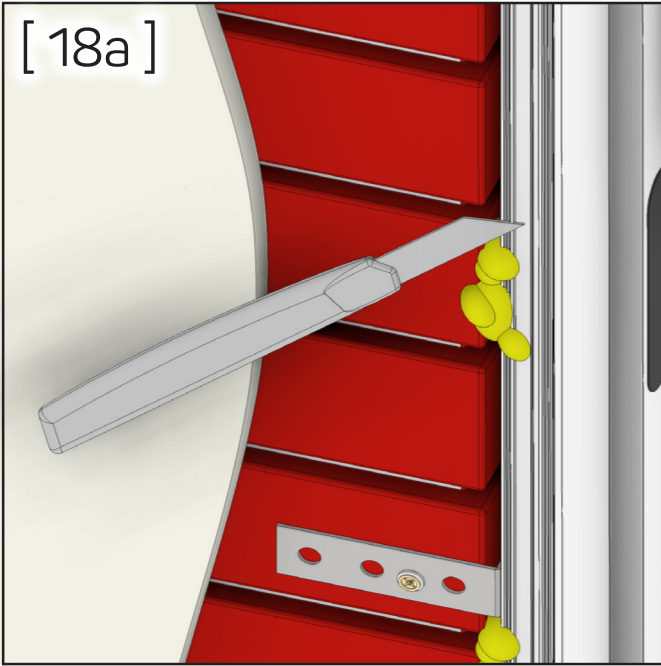
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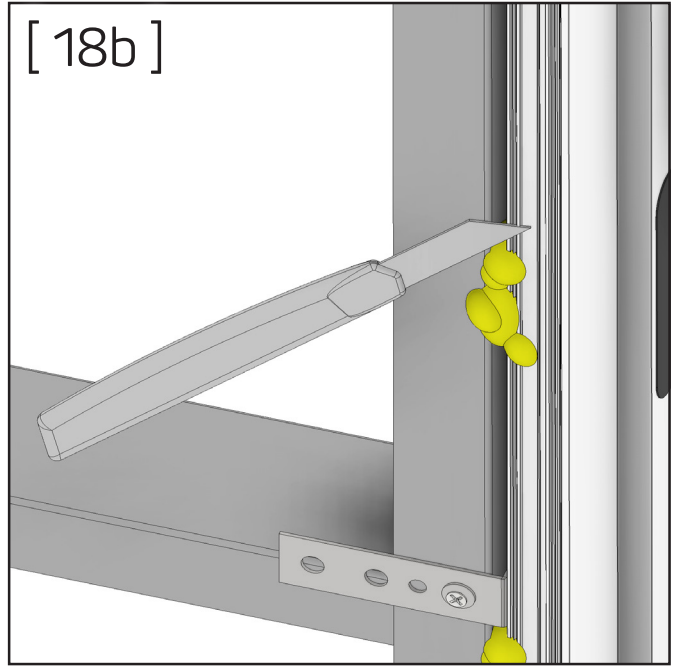
[17b]



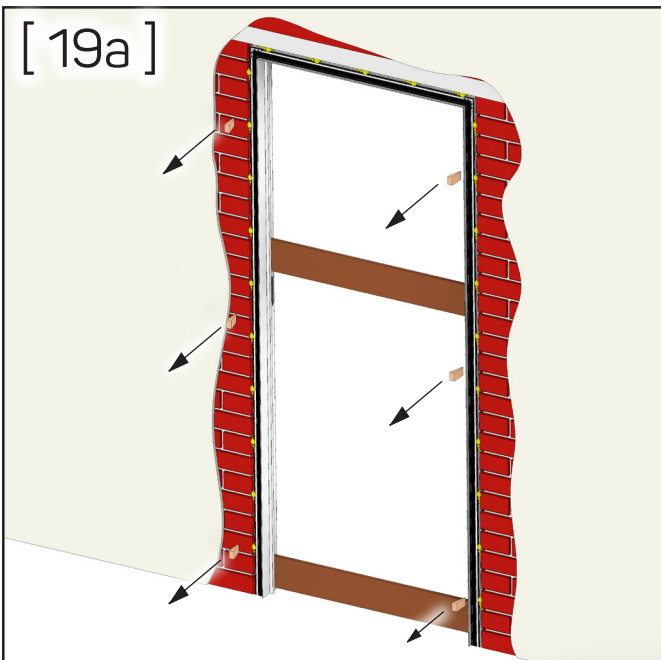
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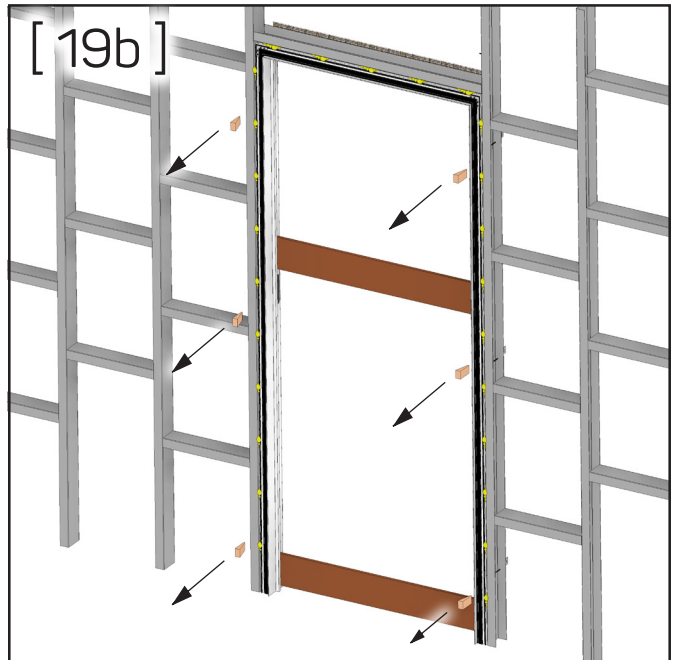
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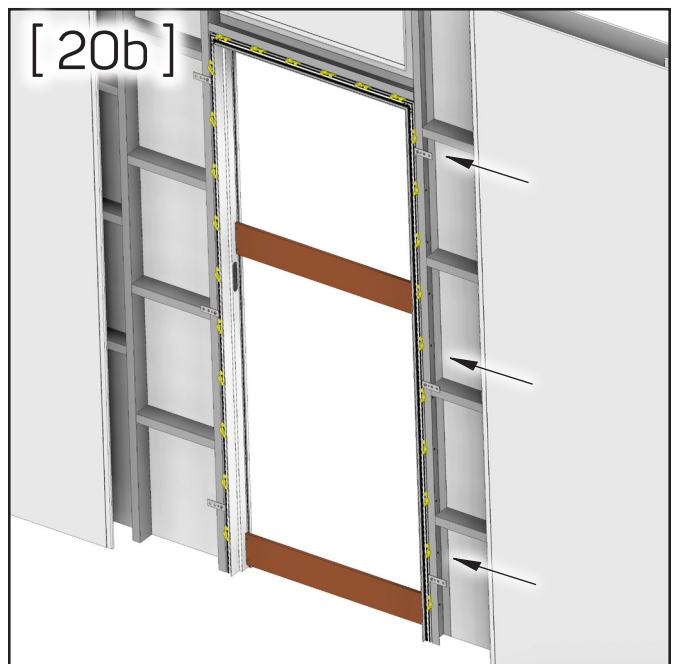
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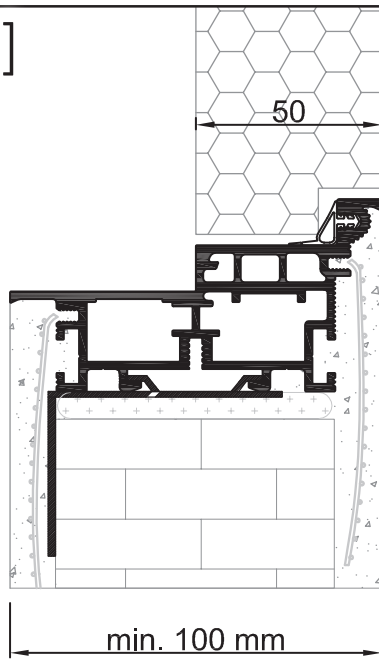
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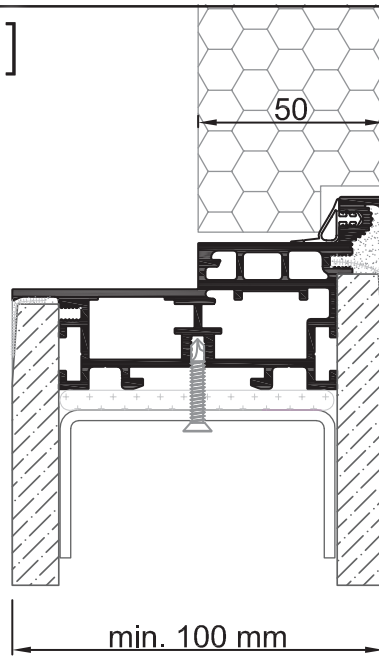
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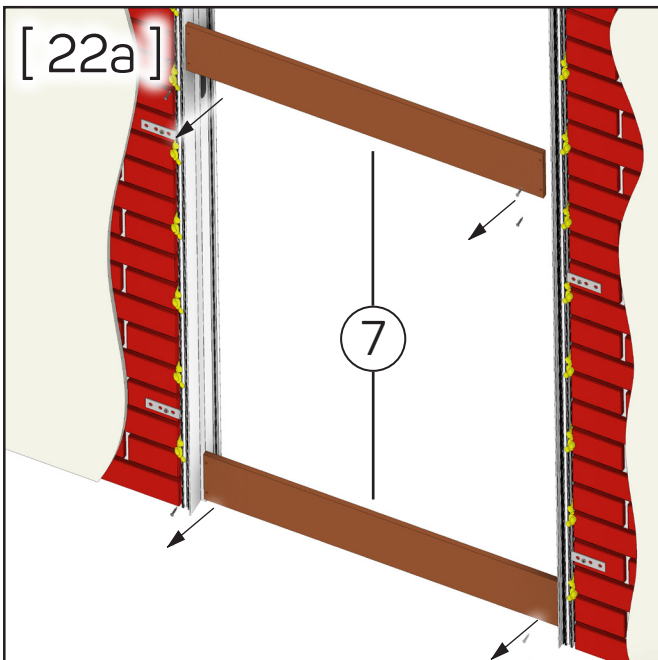
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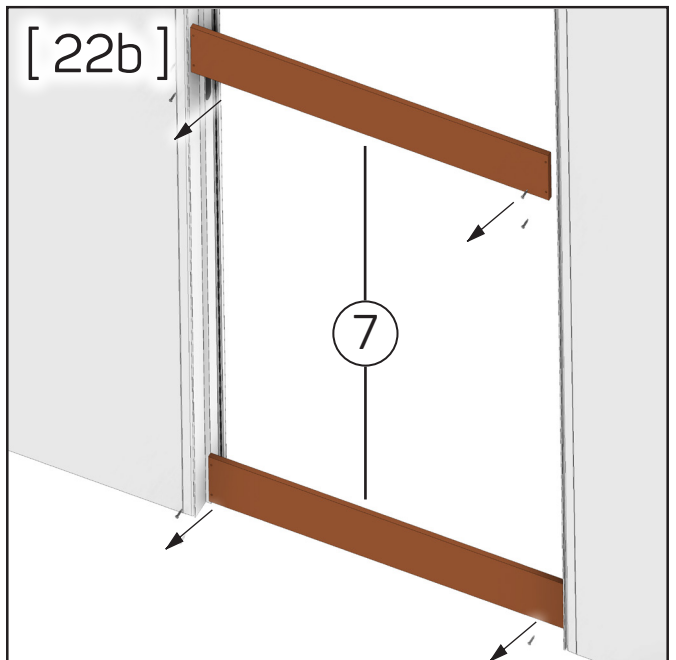
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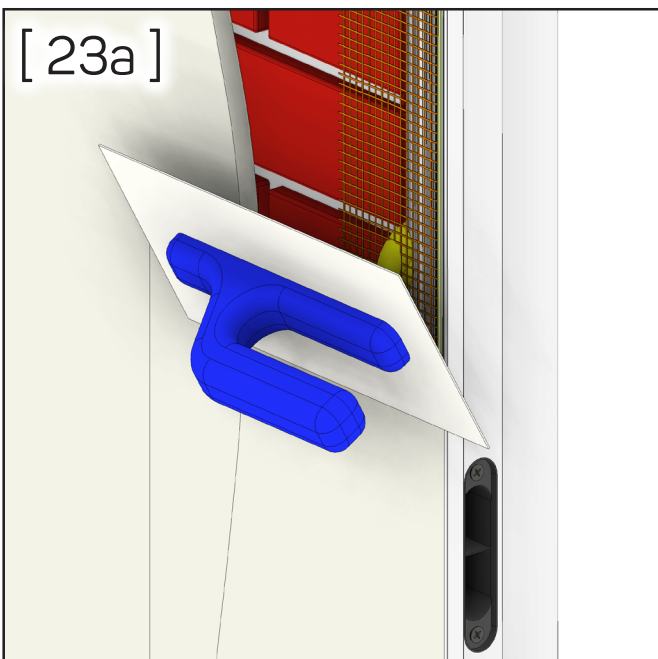
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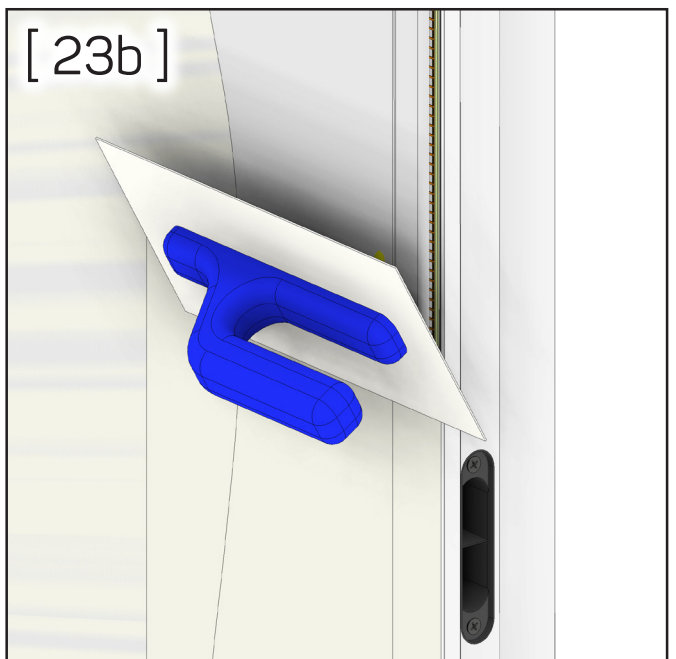
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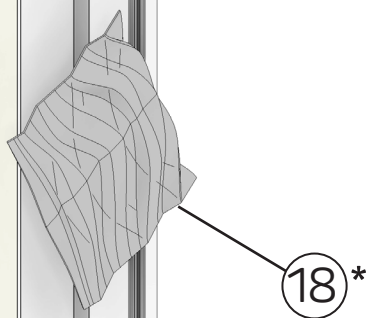
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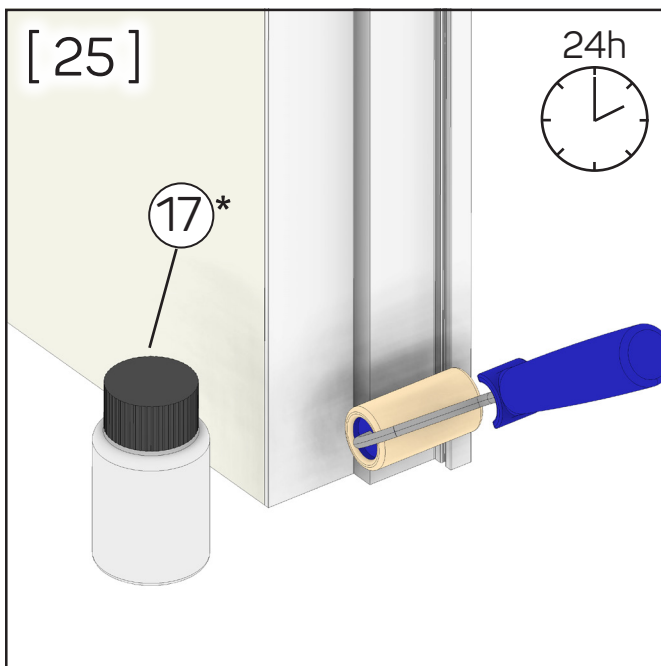
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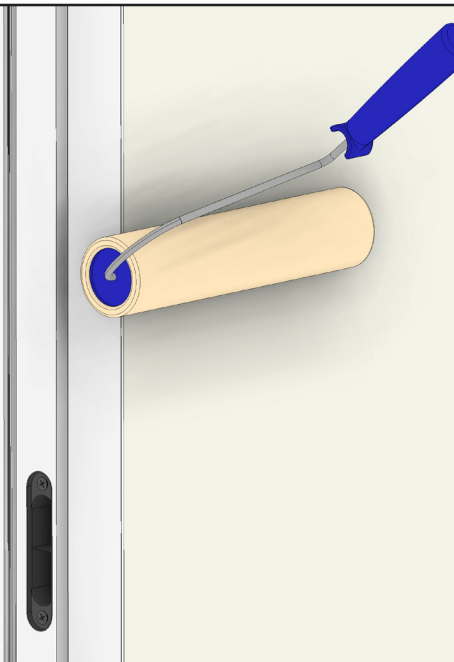
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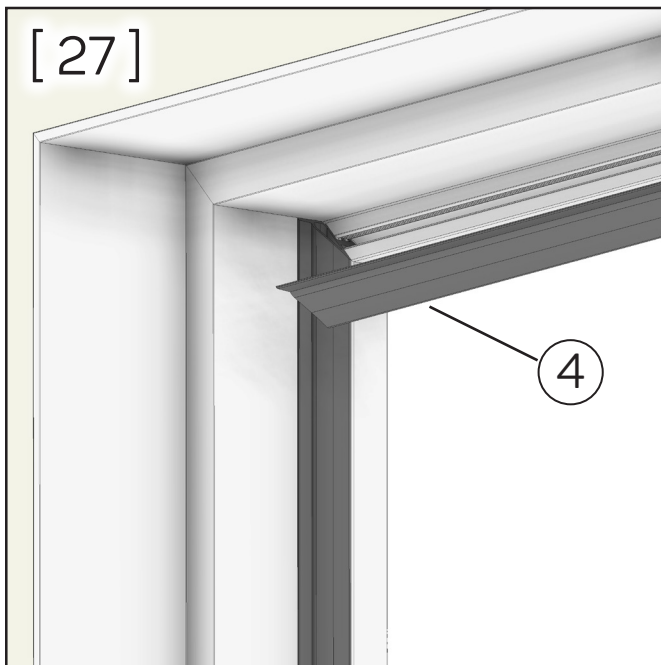
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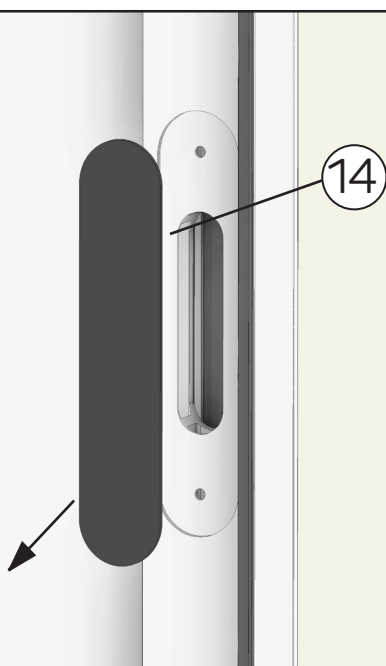
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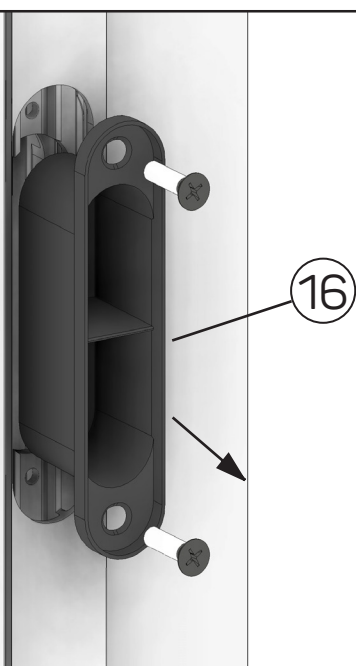
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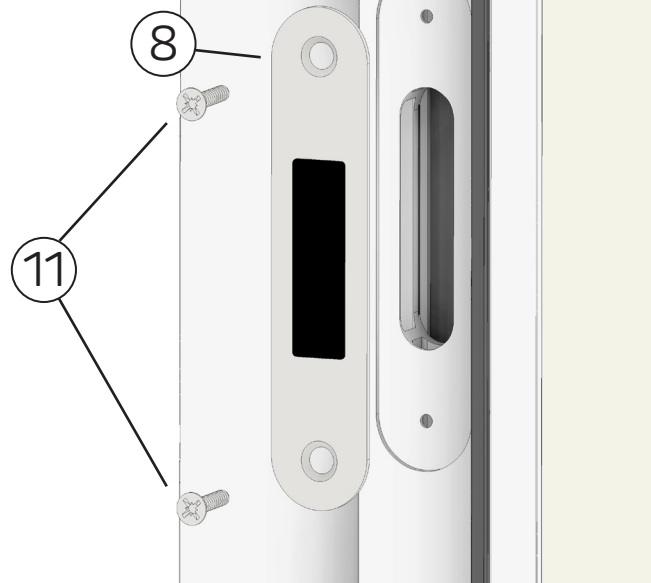
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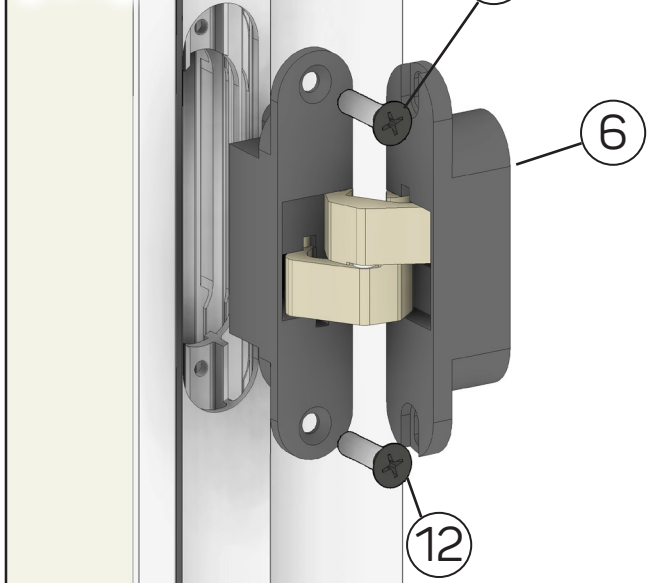
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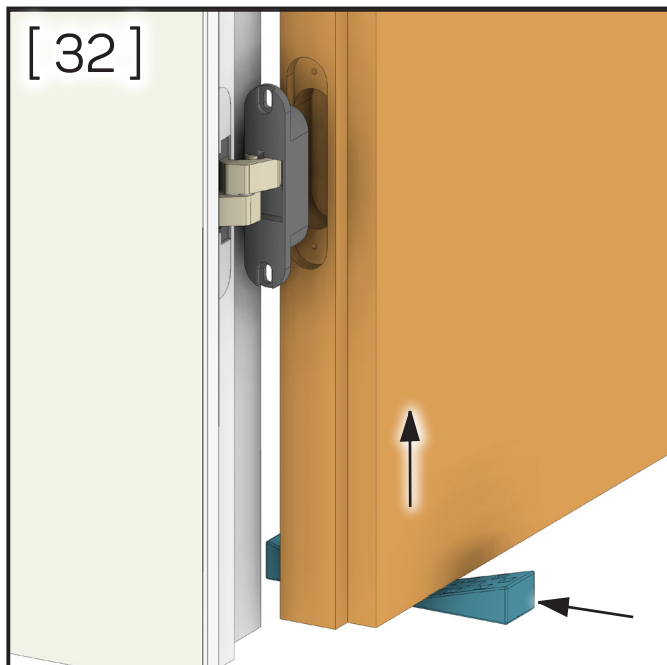
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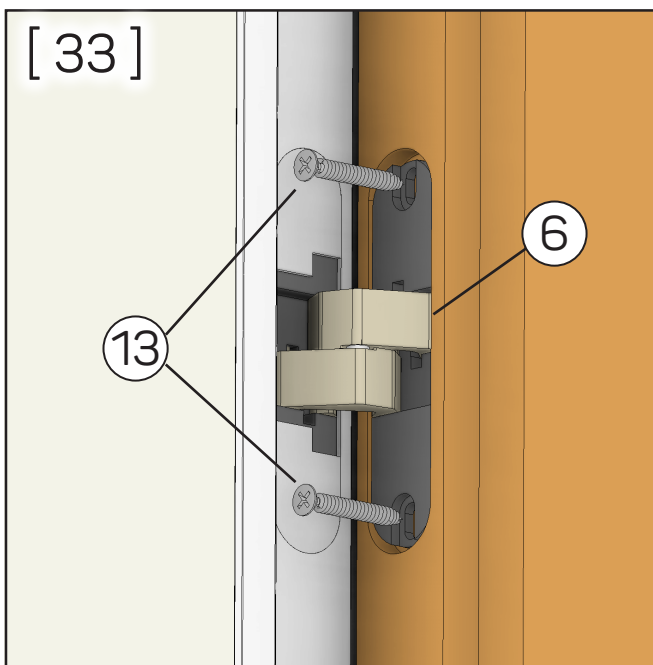
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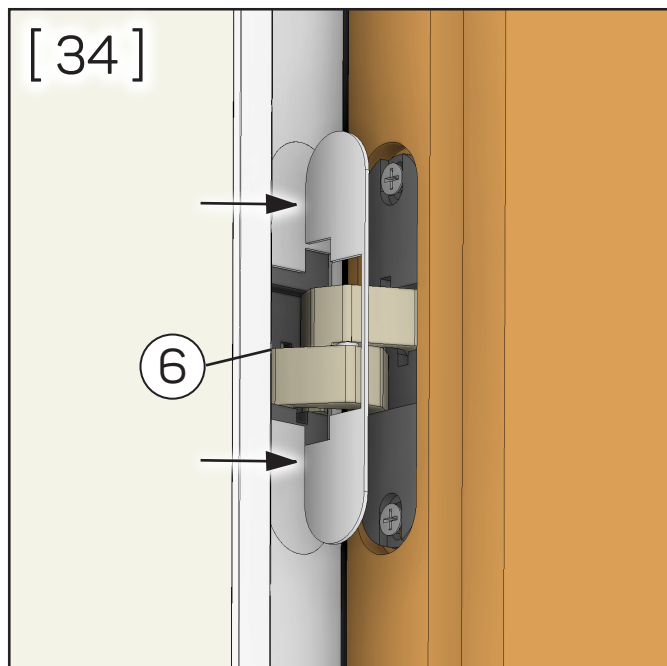
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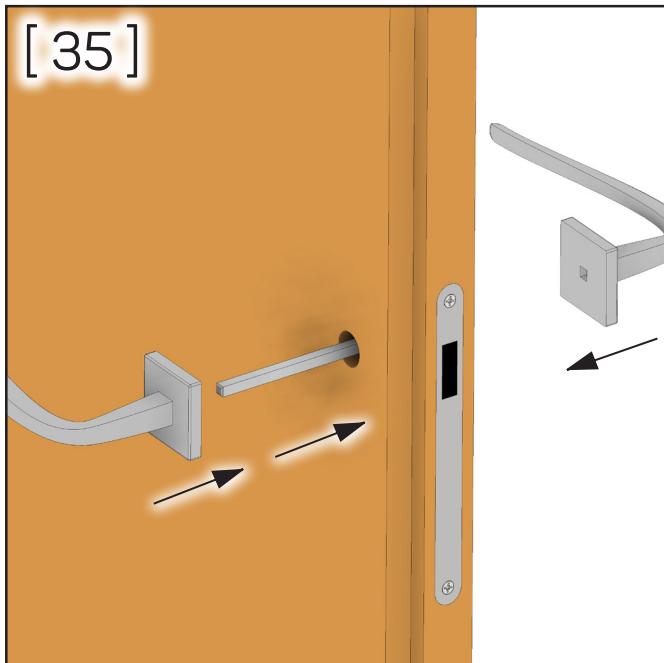
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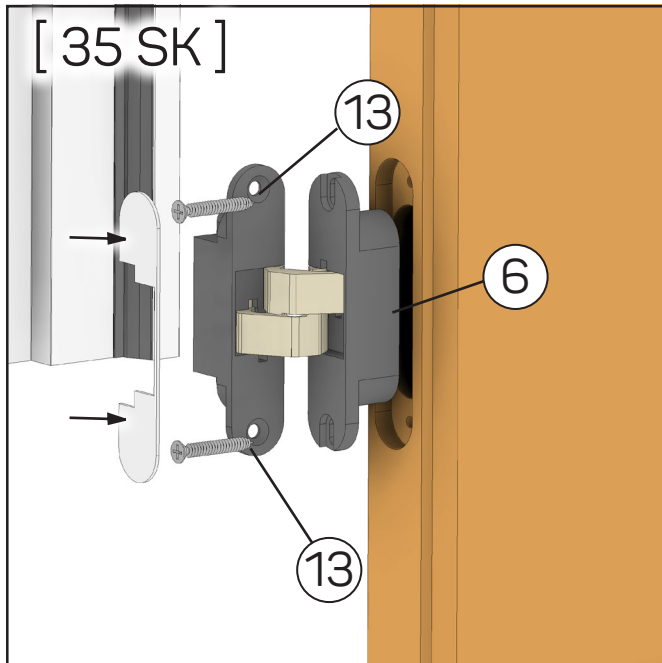
[34]



[35]



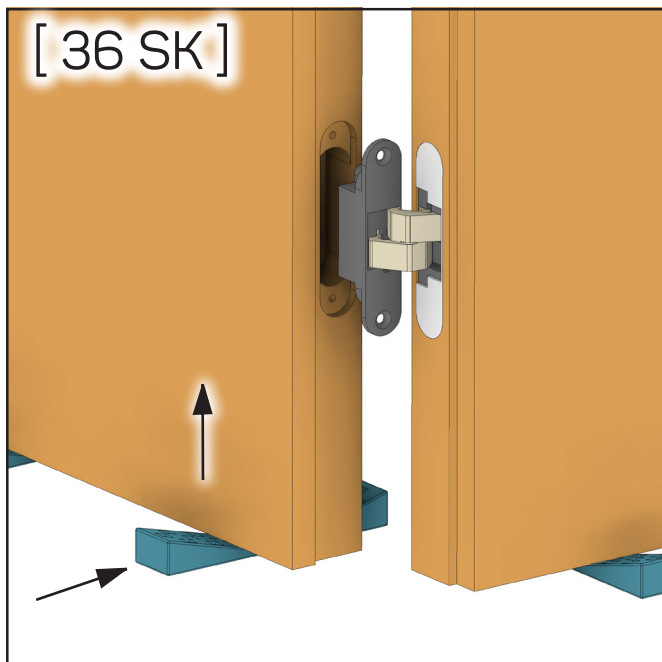
[35 SK]



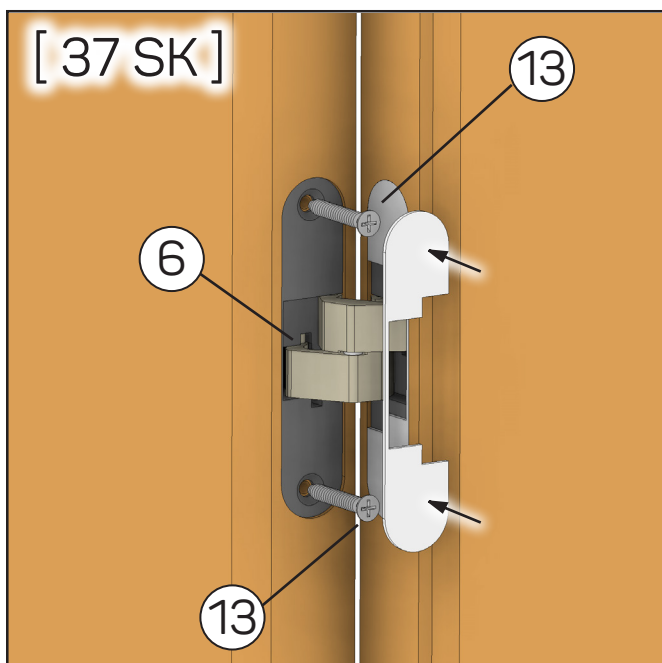
[36]



[36 SK]

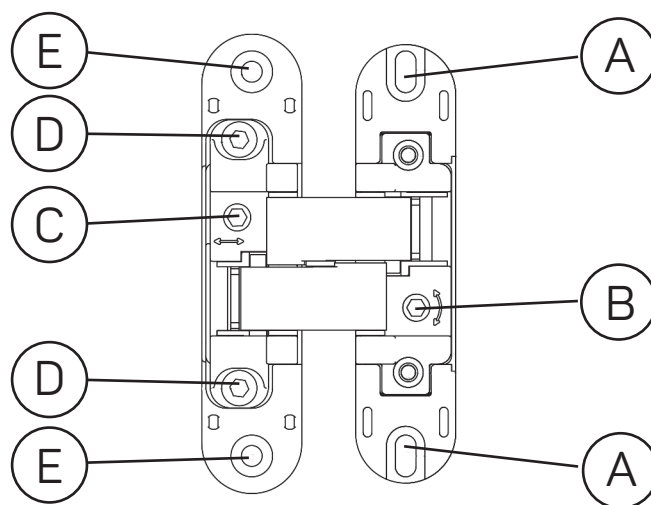


[37 SK]

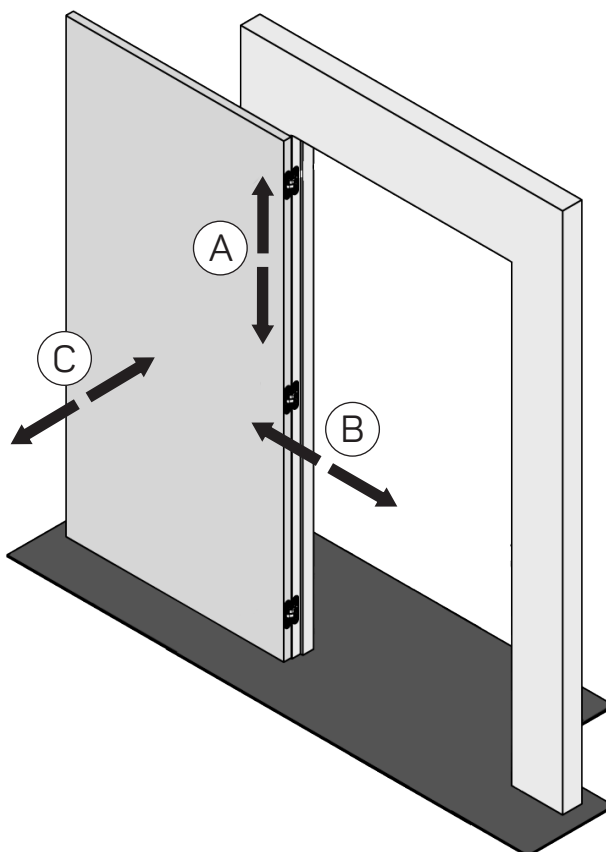


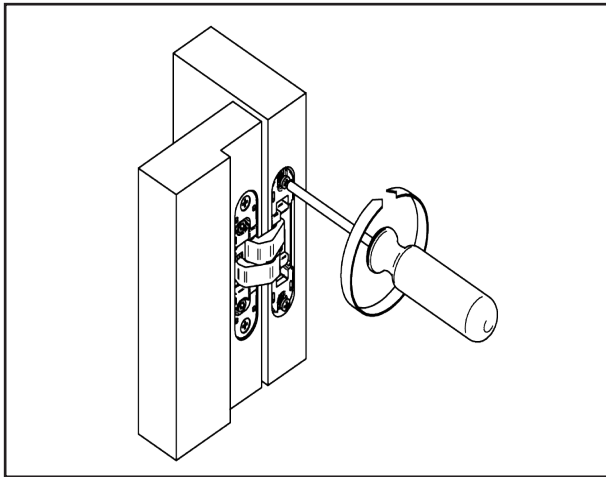


Adjustment instruction of standard used hinges

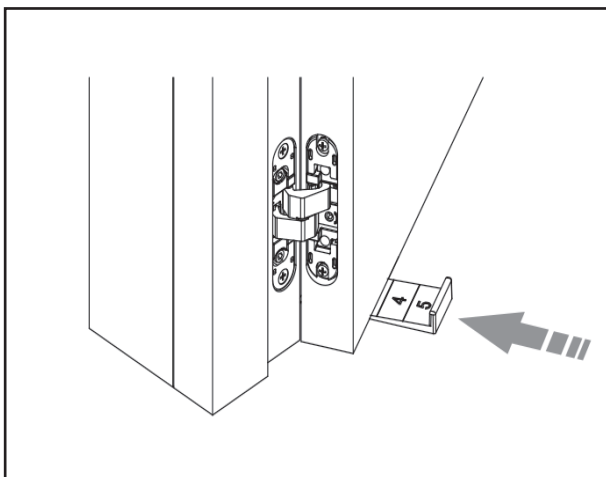


- A - Oval opening that serves for fastening the hinge to the leaf and for adjusting it up and down (making the top gap even)
- B - Bolt for hinge adjustment right and left (making leaf's side gaps even)
- C - Bolt for hinge adjustment front and back (making the leaf flush with wall surface)
- D - Bolt serving for unlocking/locking the position set by C bolt
- E - Round opening that serves for fastening the hinge to the door frame

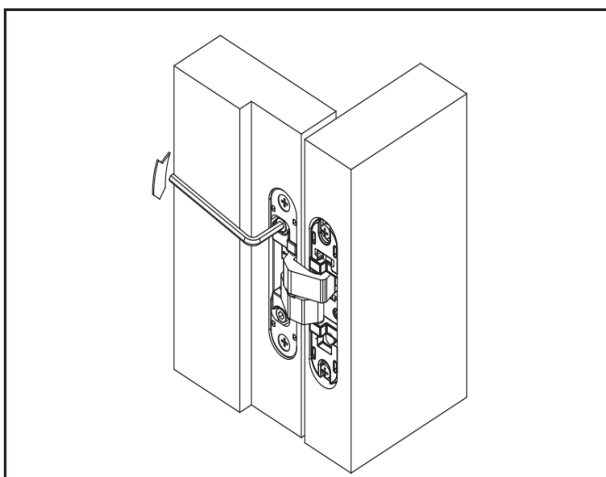




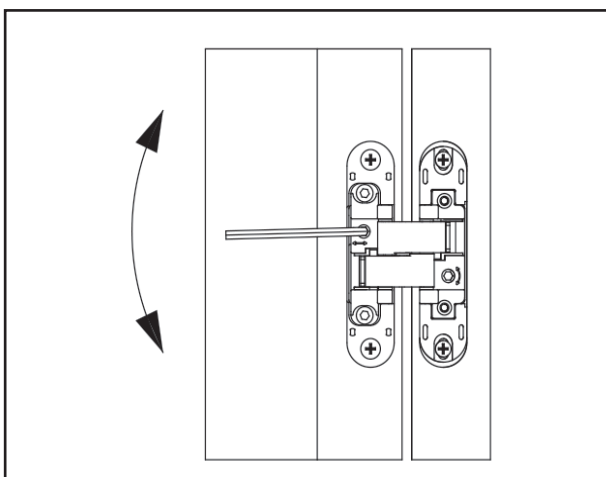
1. In order to adjust the leaf height (decrease or increase the top gap), loosen screws in openings [A] that hold all hinges in the leaf.



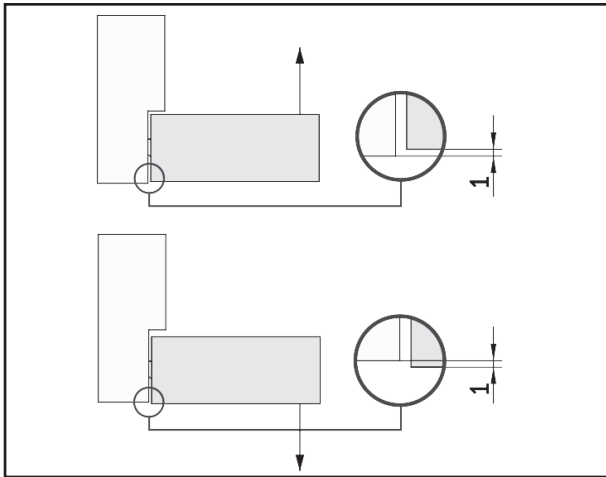
2. Using a wedge (an adjustment washer for doors), lift the door to the desired height in such a way that the gap between the door frame and the leaf is about **3 mm**. Then tighten all hinges to the leaf.
The range of hinge adjustment is **5 mm** from its lowest position.



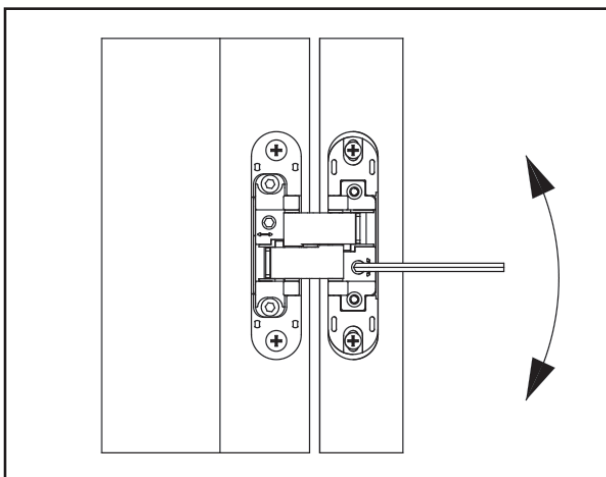
3. In order to adjust the leaf so that its surface is flush with the wall surface, first loosen [D] bolts.



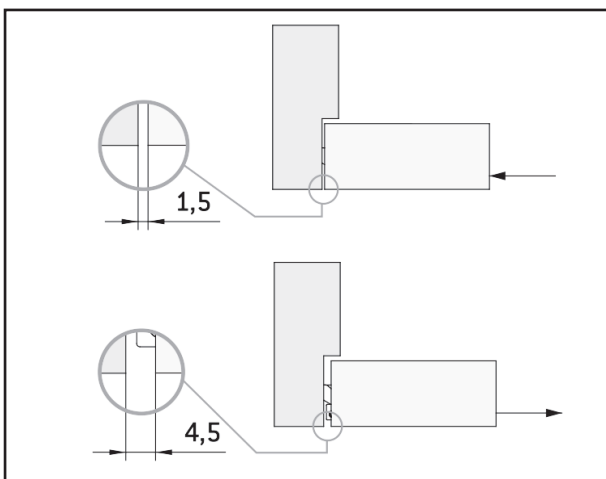
4. Then move the leaf closer to or farther from the door frame by rotating [C] bolt. After adjusting the hinges in this plane appropriately, again tighten [D] bolts to lock the position.



The range of hinge adjustment in this plane is **+/-1 mm.**



5. In order to adjust the gaps between the leaf and the door frame on the sides, tighten or loosen [B] bolt in the hinge, which makes the leaf move right or left.



The range of hinge adjustment in this plane is **+/-1,5 mm.**

Adjust all hinges evenly so that none of them is overloaded, which will prevent their damage.

